



Buick Splash Guard - Front

Please read instructions thoroughly before starting.

Tools Required

T15 Torx Screw Driver	Awl
Drill	Clean Cloth/Rag
13/64" (5.0 mm) Drill Bit	

Parts Required from Package Contents

Description	Quantity
Left Hand Splash Guard	1
Right Hand Splash Guard	1
M4.2 x 25 Screw	2
M4.2 x 30 Screw	2
M4.2 U-Nut	2
Spacer	2

Installation Procedure

Note: Do not use power tools to install splash guard fasteners

1. Remove tire.
2. Clean and degrease body panel where splash guards are to be located.
3. Remove one (1) existing screw at location (B) and discard.
See figure 1.
4. Apply one (1) adhesive spacer to back of splash guard centered on hole at location (B). **See figure 2.**
5. Place splash guard to vehicle and install 30 mm screw at location (B), however do not fully tighten.
6. While holding the splash guard firmly to the vehicle to remove any gaps, carefully drill a 13/64" (5.0 mm) hole at location (A).
See figure 2. Remove screw from location (B) and remove splash guard.
7. Pull back wheel liner and locate fender flange that corresponds to location (A). Install U-nut onto flange and place wheel liner back in original position. **See figure 3.**
8. Place splash guard back into position and reinstall 30 mm screw at location (B) and install 25 mm screw at location (A). Use awl (if required) to align installed U-nut to splash guard hole at location (A). **See figure 4.**
9. Repeat for other side.
10. Guards can be cleaned with any commercially available cleaner.

NOTE: Max torque on M4.2 Screw is 3.0 N m

FIGURE 1

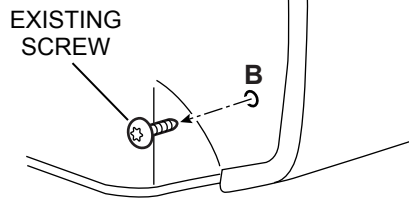


FIGURE 2

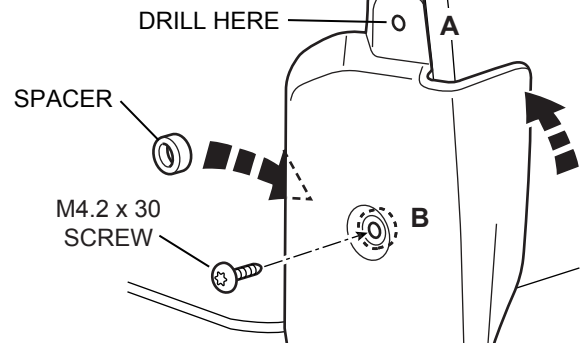


FIGURE 3

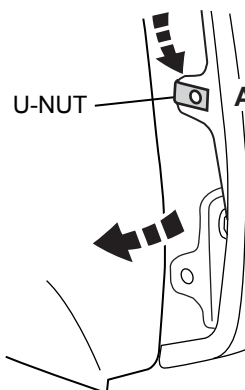
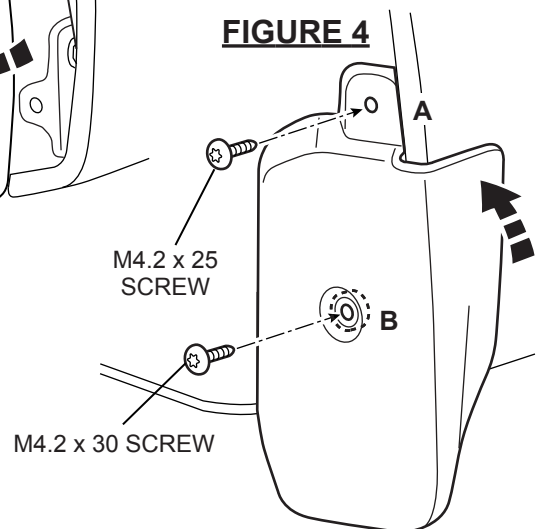


FIGURE 4



Splash Guard - Front

IR 18FE20

PART NO. 84559706

SHEET 1 OF 3

ALL INFORMATION WITHIN ABOVE BORDER TO BE PRINTED EXACTLY AS SHOWN ON 8.5x11 WHITE 18 POUND, NON-BOND RECYCLEABLE PAPER PRINT ON BOTH SIDES EXCLUDING TEMPLATES. TO BE UNITIZED IN ACCORDANCE WITH OMSPO SPECIFICATIONS

DATE	REVISION	AUTH	DR	TITLE
				INSTALLATION INSTRUCTIONS
				Buick Splash Guard - Front

PART NO. 84559709

SHEET 1 OF 3