

Front and Rear Side Door Molding Package Installation

Installation Instructions Part Number

23210583

Kit Contents

Qty	Description
2	Front Door Body Side Moldings
2	Rear Door Body Side Moldings
1	I-Sheet (1 Pager)
1	Installation Template

Tools Required

Masking Tape

Plastic Flat-Bladed Tool

Before you start

Note: For the molding to adhere best, the vehicle's mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).

Caution: Do not use heat gun/hair dryer or apply excessive heat to the moldings as this may damage the paint and surrounding panel surfaces during removal.

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing a molding. Do not use fishing line to remove molding as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M's Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

Caution: Only install moldings as a direct replacement of the existing vehicle content.

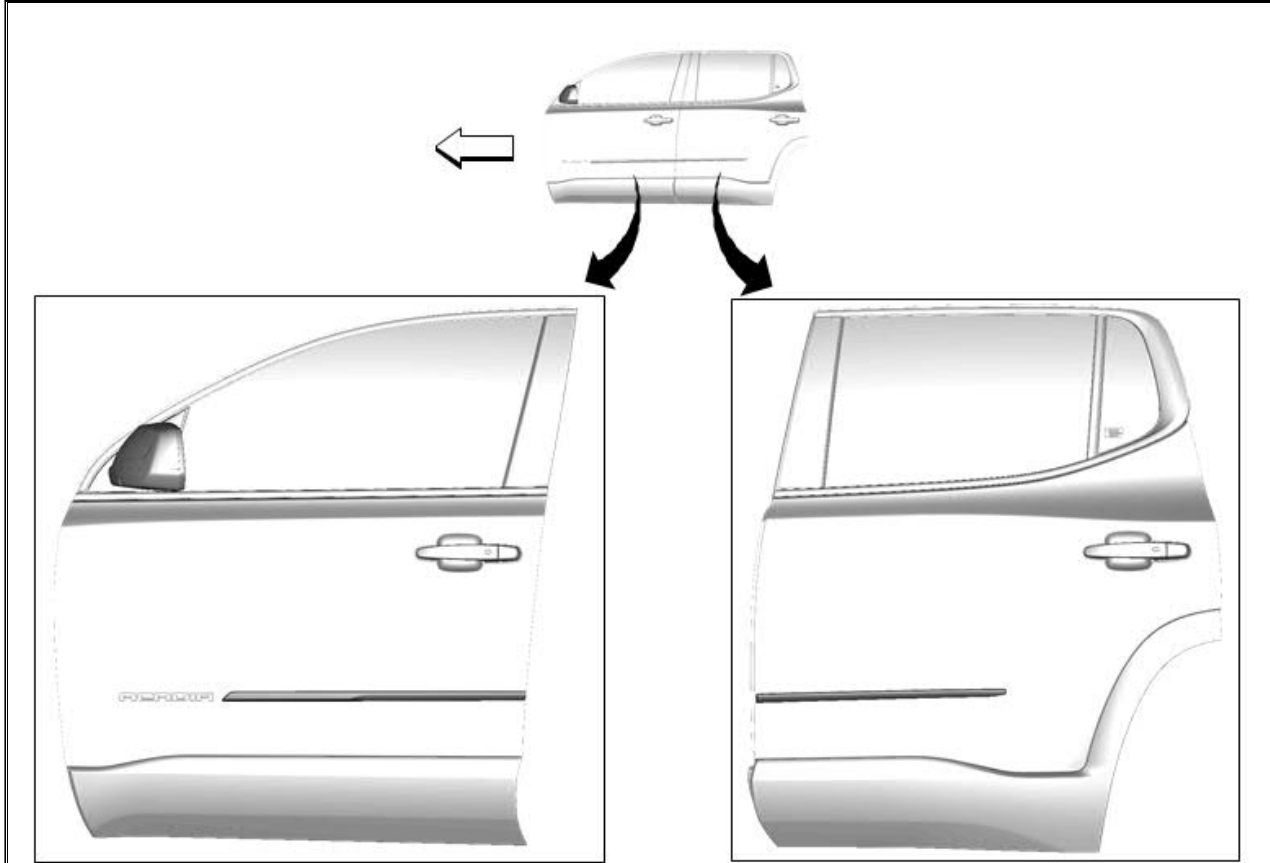
1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Wash the vehicle mating surfaces with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Procedure

Note: These installation instructions are for the left-side of the vehicle; the same procedure applies to the right-side. For right-side installation, use template with text facing the vehicle.

Note: Apply the body side moldings in an environment free of dust and dirt. Dust and dirt could come in contact with the adhesive surface and prevent proper adhesion.

1. Do not wash or expose vehicle to wet environment for 24 hours after installing moldings.
2. Clean mounting surface with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe the surface dry with a clean lint free towel. Failure to clean surface properly may cause tape to have poor adhesion to vehicle.



3. Align bottom edge of the installation template to the bottom edge of the door as indicated on template.
4. Align template feature to the front edge of rear door as indicated on template.
5. Secure template with masking tape, using the holes in the installation template.
6. Remove the tape liner from the front molding. When removing protective liners from the adhesive tape, be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
7. Align rear edge of front bodyside molding to locating feature on template.
8. Align bottom edge of front door molding to top edge on template and press lightly into position.
9. In order to ensure that the tape sees 100% surface contact to the surface of the vehicle, apply consistent, uniform pressure along the entire length of the molding using a roller if available or by hand.
10. Remove the tape liner from the rear molding. When removing protective liners from the adhesive tape, be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
11. Align front edge of rear bodyside molding to locating feature on template.
12. In order to ensure that the tape sees 100% surface contact to the surface of the vehicle, apply consistent, uniform pressure along the entire length of the molding using a roller if available or by hand.
13. Repeat steps 1-12 for right-side of the vehicle. Template must be used with text facing the vehicle.