

Rear Mud Flap Package Installation

Installation Instructions Part Number

23354666

Note: Please read instructions thoroughly before starting.

Rear Mud Flap Kit Contents

Qty	Description
1	Left Hand Splash Guard
1	Right Hand Splash Guard
1	Left Hand Splash Guard Bracket
1	Right Hand Splash Guard Bracket
6	M4.2 x 20 Screw with Washer
4	M4.2 x 25 Screw
10	M4.2 U-nut
1	Instruction Sheet

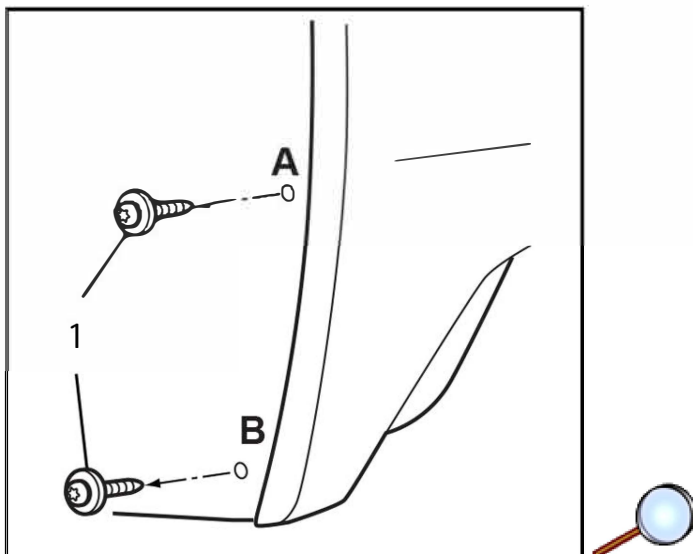
Tools Required

- T15 Screw Driver
- Drill
- 13/64" (5.0mm) Drill Bit
- Awl
- Clean Cloth/Rag
- Isopropyl Alcohol

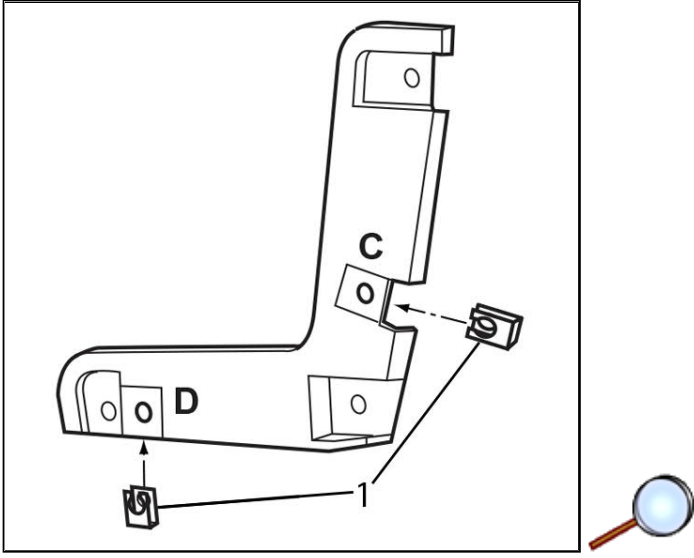
Installation Procedure

Note: Do not use power tools to install fasteners.

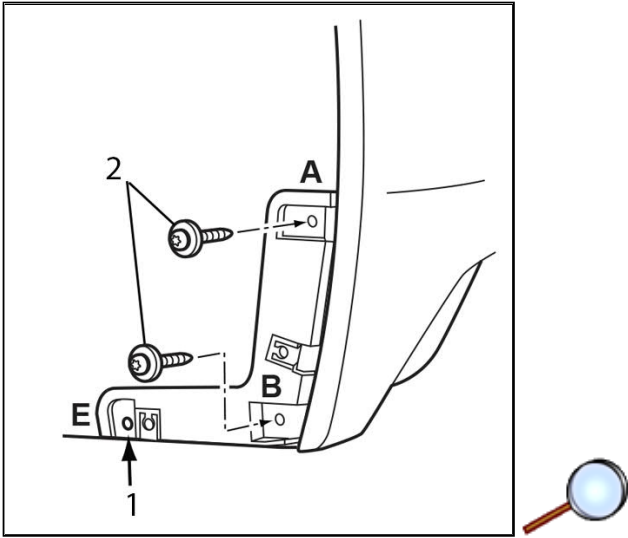
1. Remove rear wheel and tire. Refer to Vehicle Service Manual.
2. Clean and degrease body panel where splash guards will be located.
3. Using isopropyl alcohol, clean area where tape will contact body panel.



4. Remove existing screws (1) at location (A) and retain.

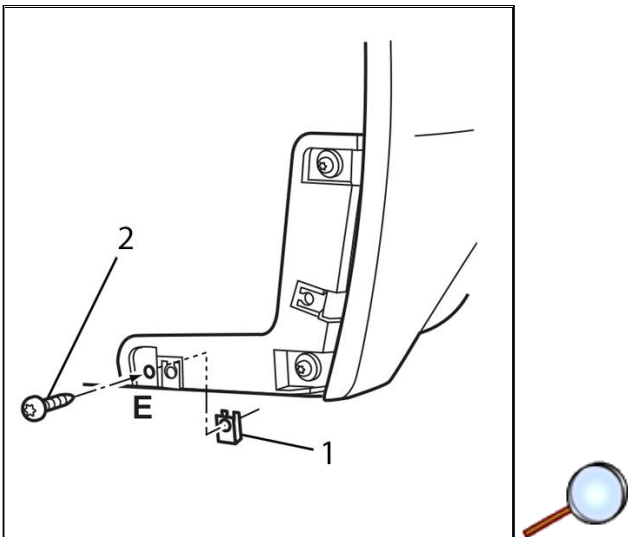


5. Place supplied U-nuts (1) onto supplied bracket at locations (C) and (D).

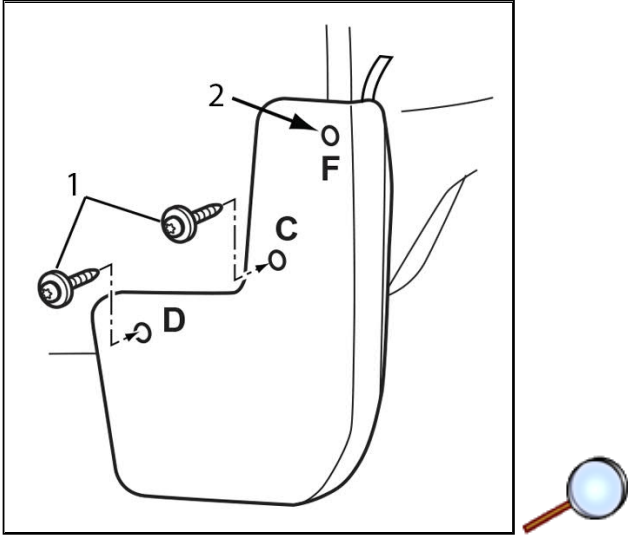


6. Place bracket to vehicle and reinstall screws (2) at locations (A) and (B).

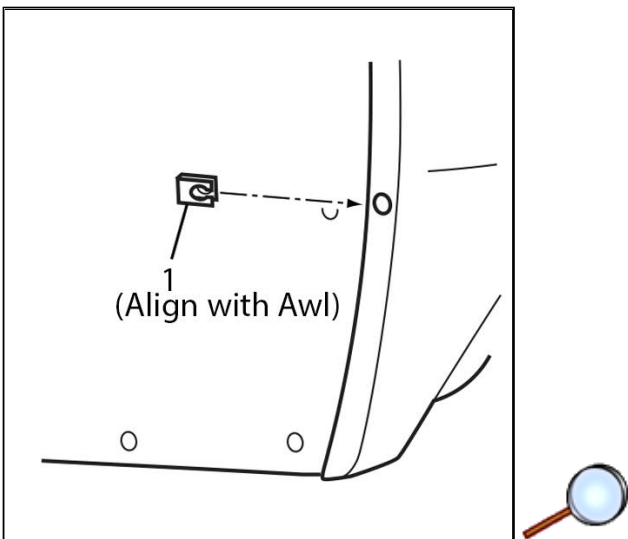
7. Drill a 13/64" (5.0mm) hole (1) at location (E). Drill through the bracket and wheel liner.



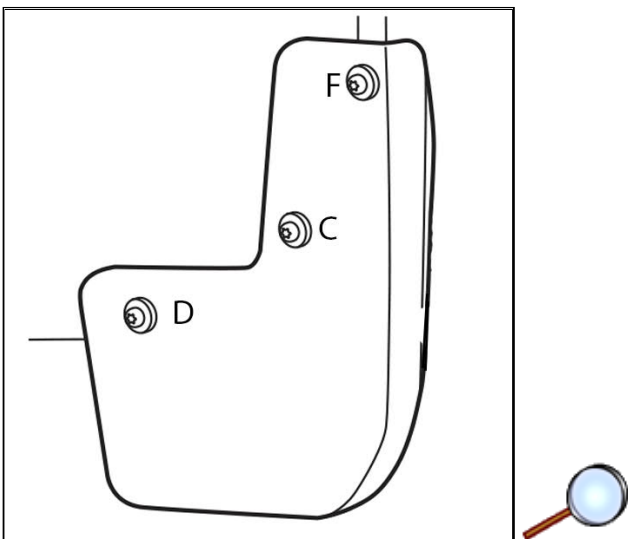
8. Install supplied M4.2 x 25 screw (2) and supplied U-nut (1) at location (E). U-nut should be used as a nut behind wheel liner.



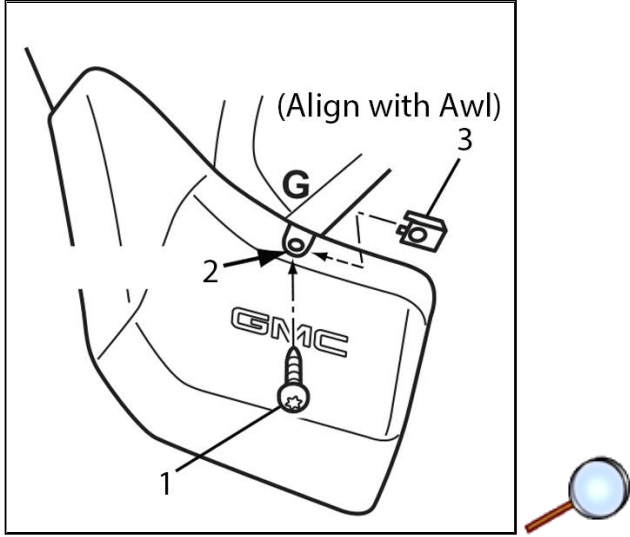
9. Place splash guard to bracket taking care to remove any gaps to the vehicle and install supplied M4.2 x 20 screws w/washer (1) at locations (C) and (D). Drill 13/64" (5.0mm) hole (2) at location (F). Hole should be drilled through splash guard, bracket and rear fascia.



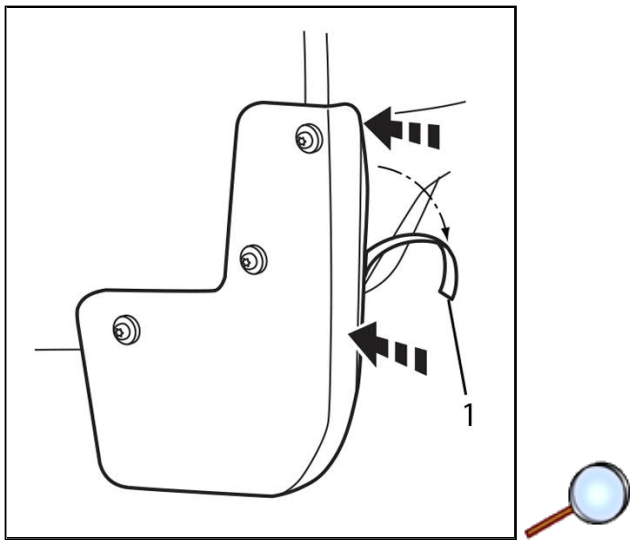
10. Remove splash guard and bracket, install supplied U-nut (1) at location (F) onto the fascia. Using an awl, align U-nut with drilled hole opening.



11. Re-install splash guard and bracket by installing fasteners at locations (C), (D) and (F).



12. While pulling splash guard rearward and inboard, drill a 13/64" (5.0mm) hole (2) through splash guard and rear fascia at location (G).
13. Install supplied U-nut (3) over drilled hole on rear fascia at location (G).
14. Install supplied M4.2 x 25 screw (1) at location (G).



15. Remove red tape liner (1) and use firm pressure along tape area for a minimum of 60 seconds to ensure proper bonding of tape to vehicle.
16. Repeat for other side.
17. Guards can be cleaned with any commercially available cleaner.

Note: Maximum torque on M4.2 screw is 3.0 N•m.