Assist Step Kit Installation (Instruction ID: 84070500)

Installation Instructions Part Number

84070500

Kit Contents

Description	Qty:
Assist Step – LH	1
Assist Step – RH	1
Attachment Package	1
Hardware Bag	
Screw	12 Regular Cab 12 Extended Cab 16 Crew Cab
Instruction Sheet	1

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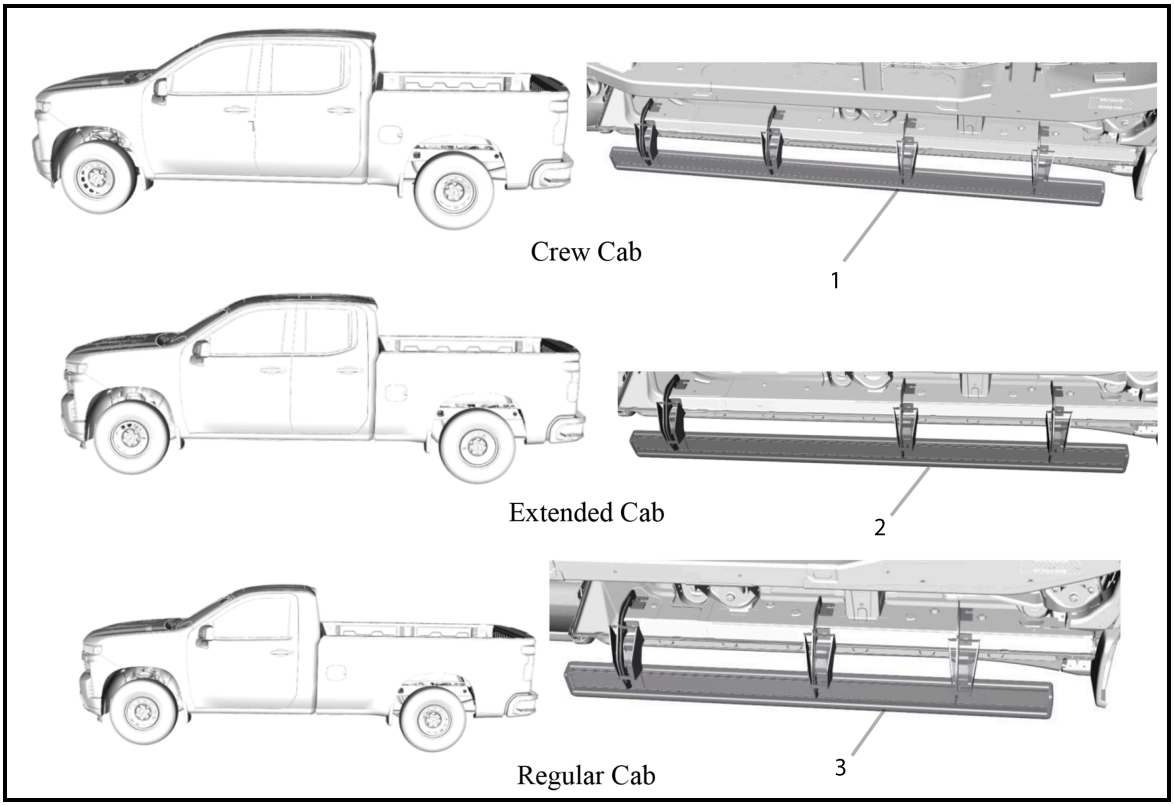
Tools Required

- Torque Wrench
- 13mm Socket
- Ratchet

Left Hand Assist Step



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Crew Cab (1)

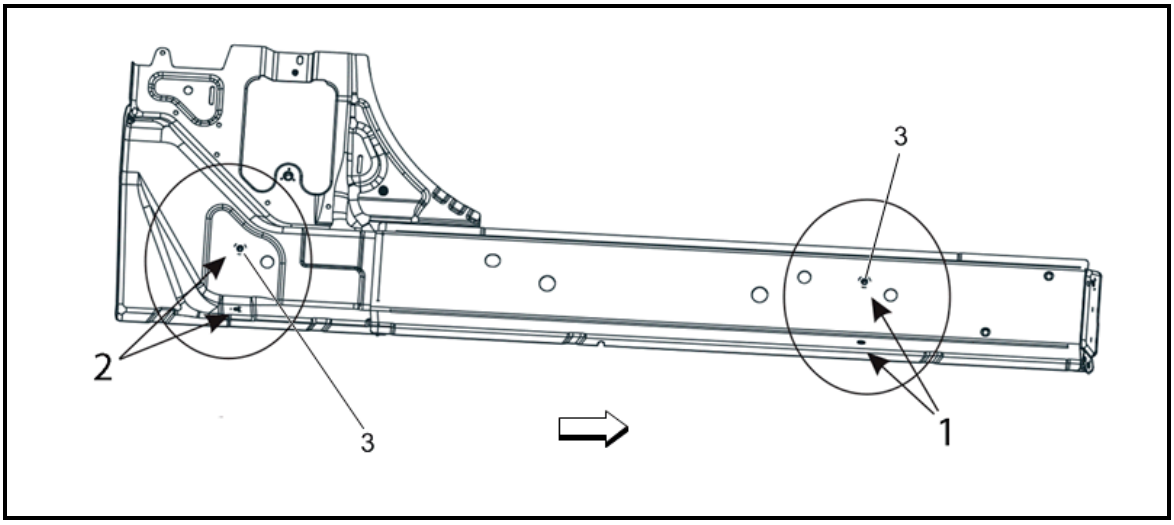
Extended Cab (2)

Regular Cab (3)

Note: Carefully read and understand instructions and components completely before beginning installation.

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

Bracket Positions (Left Hand Side Shown, Right Hand Side Opposite

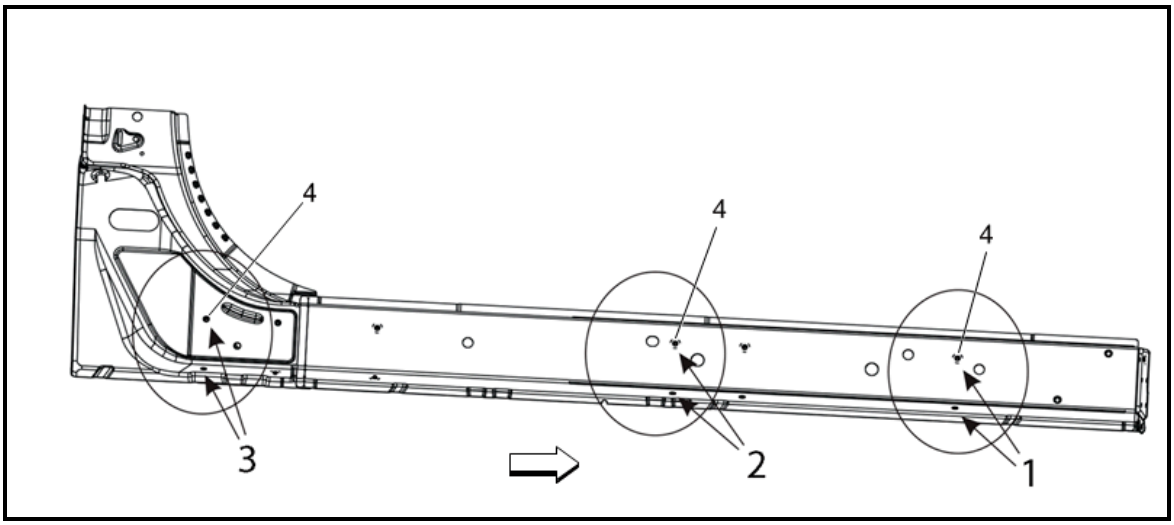


1. **Regular Cab:**

   Note: Remove weld nut plug (3), if necessary.

   1.1. Location one (1).

   1.2. Location two (2).



2. **Extended Cab:**

   Note: Remove weld nut plug (4), if necessary.

   2.1. Location one (1).

   2.2. Location two (2).

   2.3. Location three (3).

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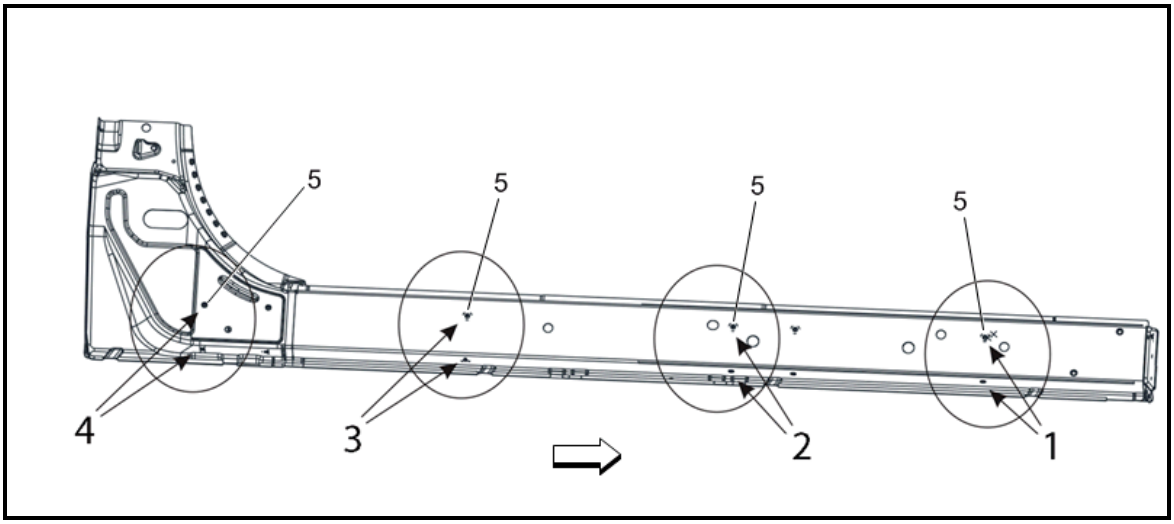

3. **Crew Cab:**

   Note: Remove weld nut plug (5), if necessary.

   3.1. Location one (1).

   3.2. Location two (2).

   3.3. Location three (3).

   3.4. Location four (4).

Procedure

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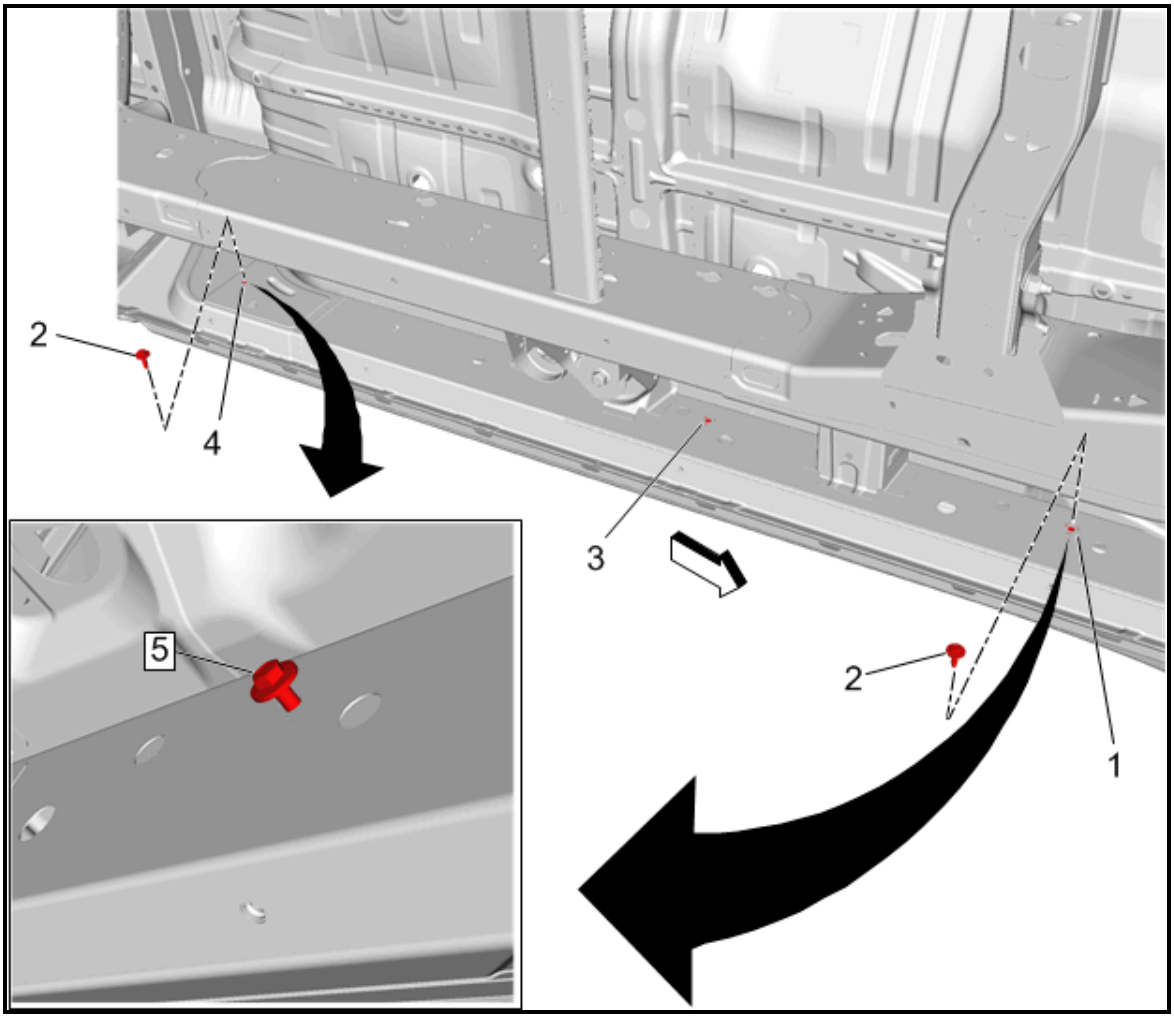

1. Locate the fore (1) and aft (4) mounting holes in the LH rockers. Insert screw (2) into fore and aft holes in the vertical surface of the rocker leaving the center locations (3) empty. Leave room for the bracket to fit over screws (5)

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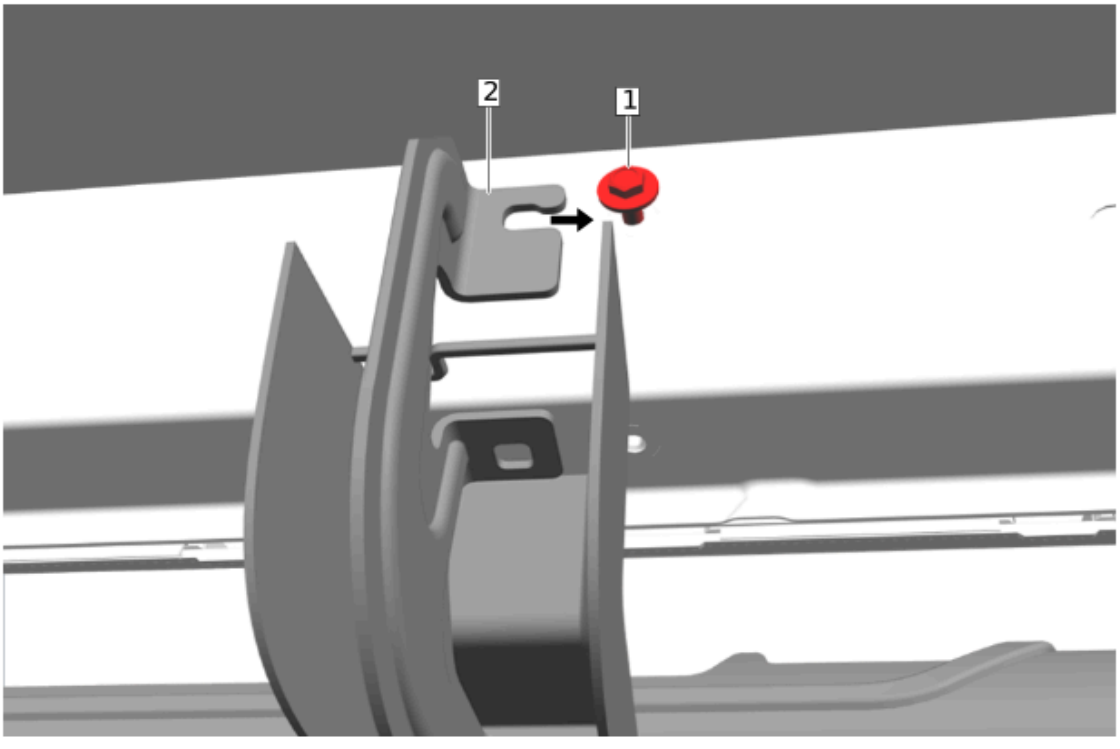
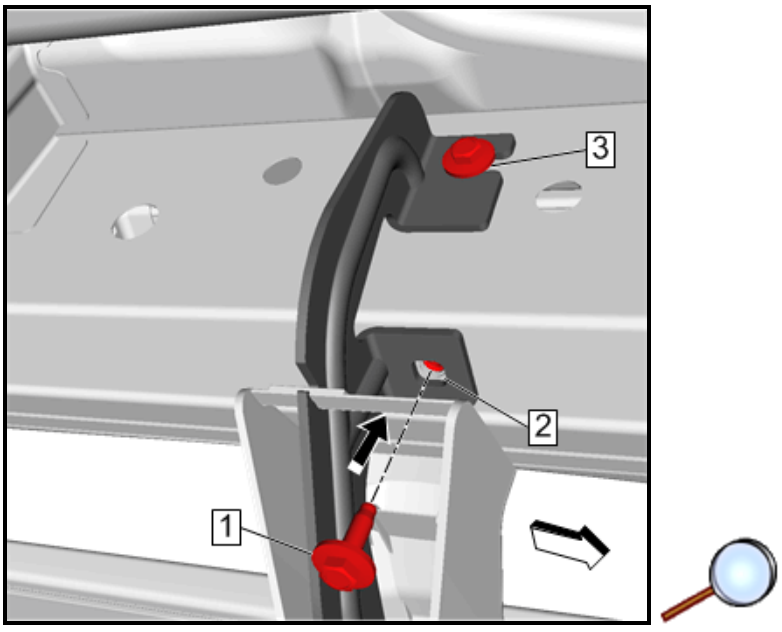


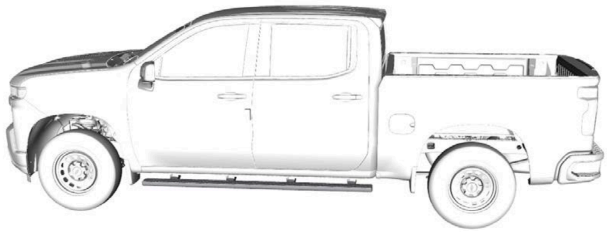
Caution: Ensure all screws are in the bracket slots. Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Do not use paints, lubricants, or corrosion inhibitors on fasteners, or fastener joint surfaces, unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems. Use hand tools only, and do not use any kind of impact or power tools. Fastener should be hand tightened, fully seated, and not stripped.

2. Lift the Assist Step into place. Slide the assembly forward (LH) or rearward (RH) so the screws (1) enter the slots in the brackets (2). Install the remaining screws in the vertical mounting locations.

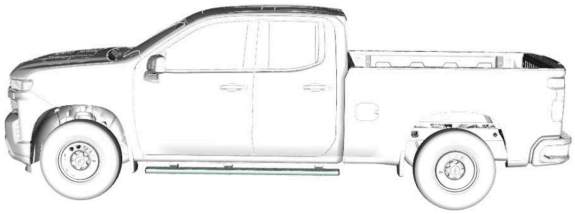


3. Insert the screws (1) in the horizontal mounting locations through the brackets (2). Adjust step fit and tighten screws to 22 N-m (16 lb ft). Tighten the screws (3) in the vertical mounting holes to 22 N-m (16 lb ft).

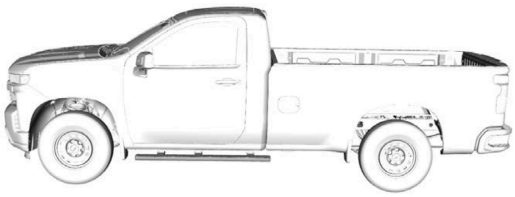
Note: Ensure the bracket covers remain in their correct positions. Readjust covers to be outside of the pinch flange and the vehicle body does not interfere with the fit.



Crew Cab



Extended Cab



Regular Cab

4. Repeat all previous steps for RH side assist step assembly.

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