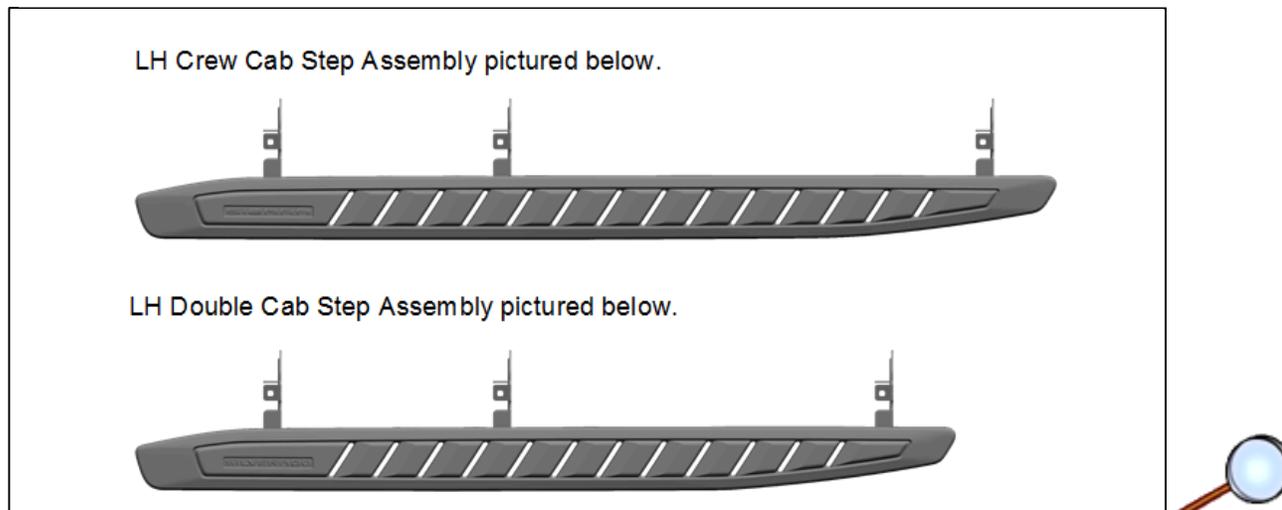


Document ID: 5334989

Assist Step Kit Installation

[Installation Instructions Part Number](#)

84453759



Kit Contents

| Item | Description | Qty: LD & HD Regular Cab Cab Length | Qty: LD & HD Double Cab Cab Length |
|------|---|---|--|
| 1 | Step Assembly LH Side (Sierra or Silverado) | 1 | 1 |
| 2 | Step Assembly LH Side (Sierra or Silverado) | 1 | 1 |
| 3 | Attachment Hardware – M8 Bolt | 12 | 12 |
| 4 | Instruction Sheet | 1 | 1 |

[Torque Table](#)

8mm Hardware torque to 25N•m (18 lb ft)

[Tools Required](#)

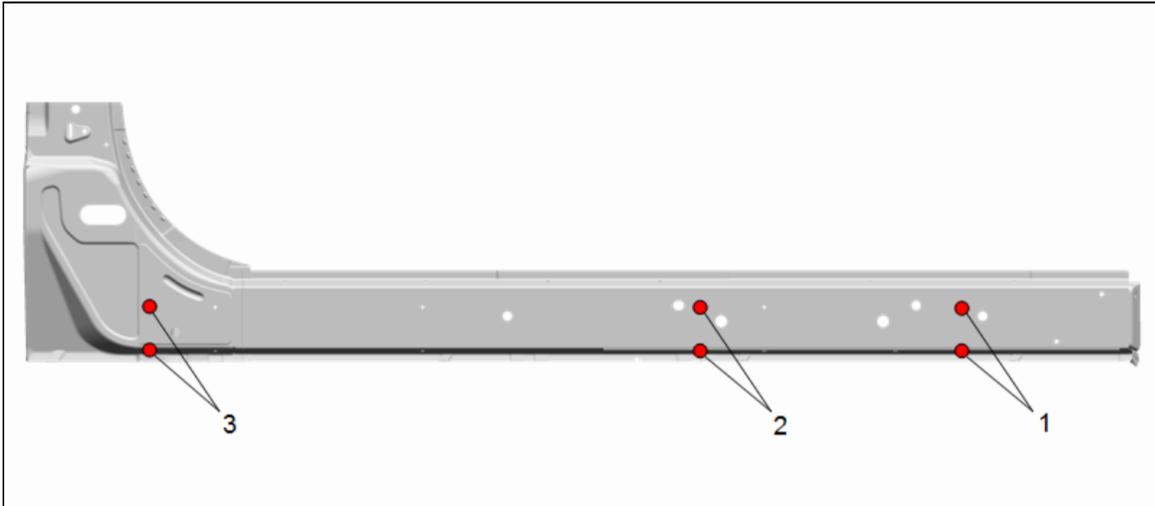
- Torque Wrench
- 13mm Socket
- 3/8" drive Ratchet
- 3" 3/8" drive extension
- Trim Tool

Note: Read entire instructions thoroughly before starting installation.

Note: Determine left hand and right hand cast assist steps. The 'Silverado' or 'Sierra' logo will be positioned toward the front of the vehicle.

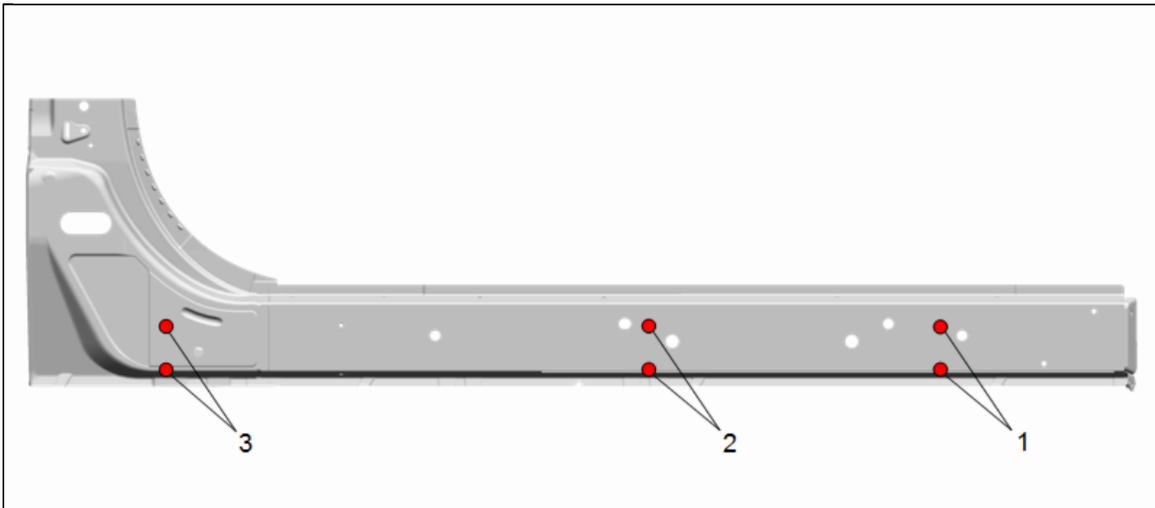
Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

Bracket Positions (Left Hand Side Shown, Right Hand Side Opposite)



1. **Crew Cab** – Using a suitable trim tool, remove weld nut plugs at attachment locations:

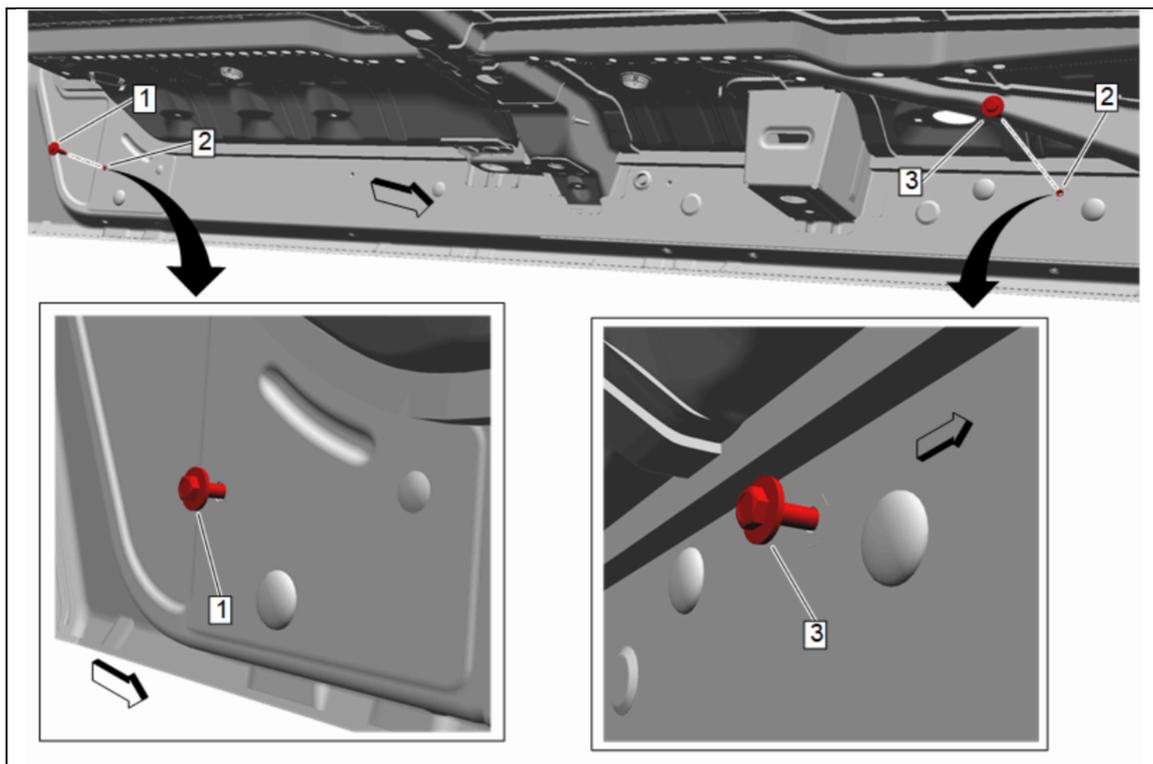
- 1.1. Location one (1).
- 1.2. Location two (2).
- 1.3. Location three (3).



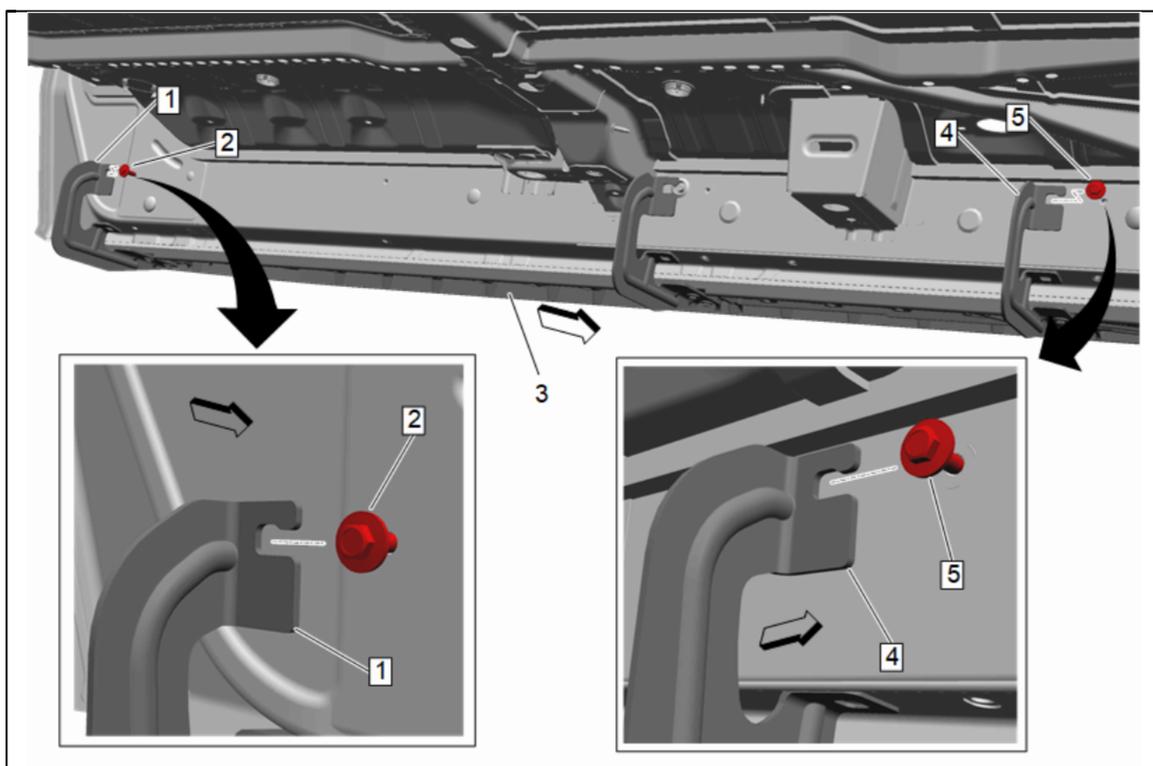
2. **Double Cab** – Using a suitable trim tool, remove weld nut plugs at attachment locations:

- 2.1. Location one (1).
- 2.2. Location two (2).
- 2.3. Location three (3).

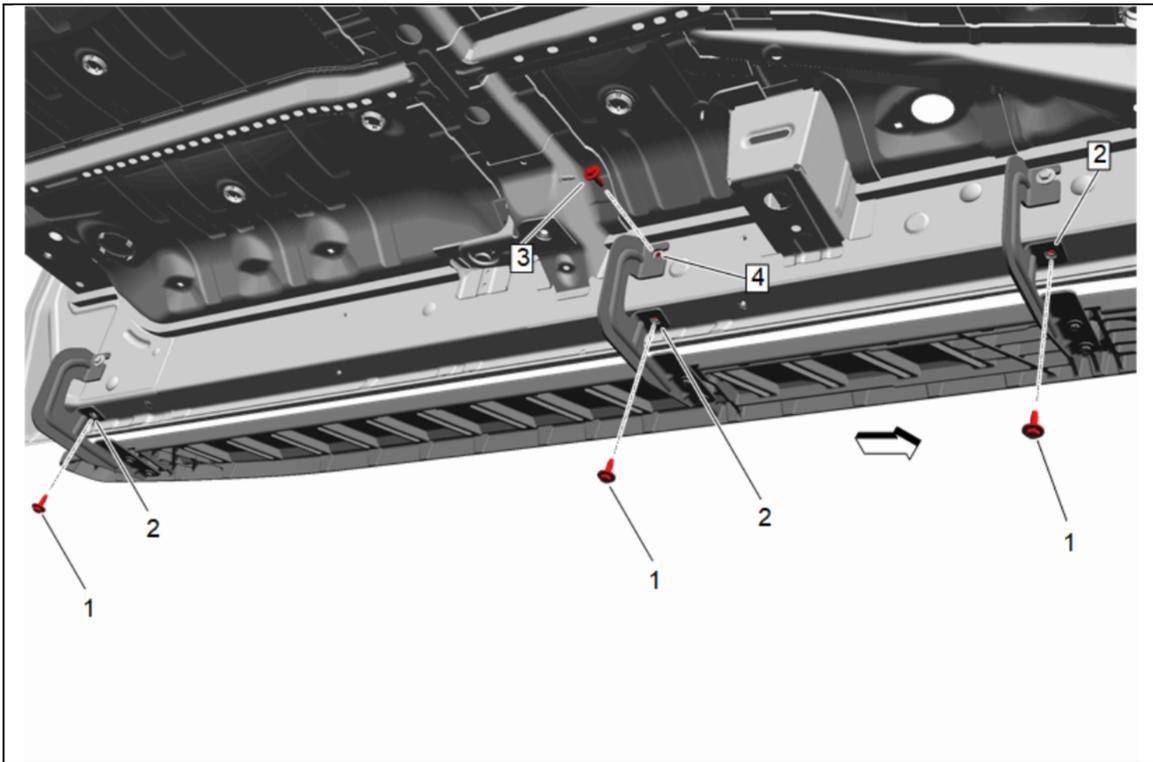
Procedure



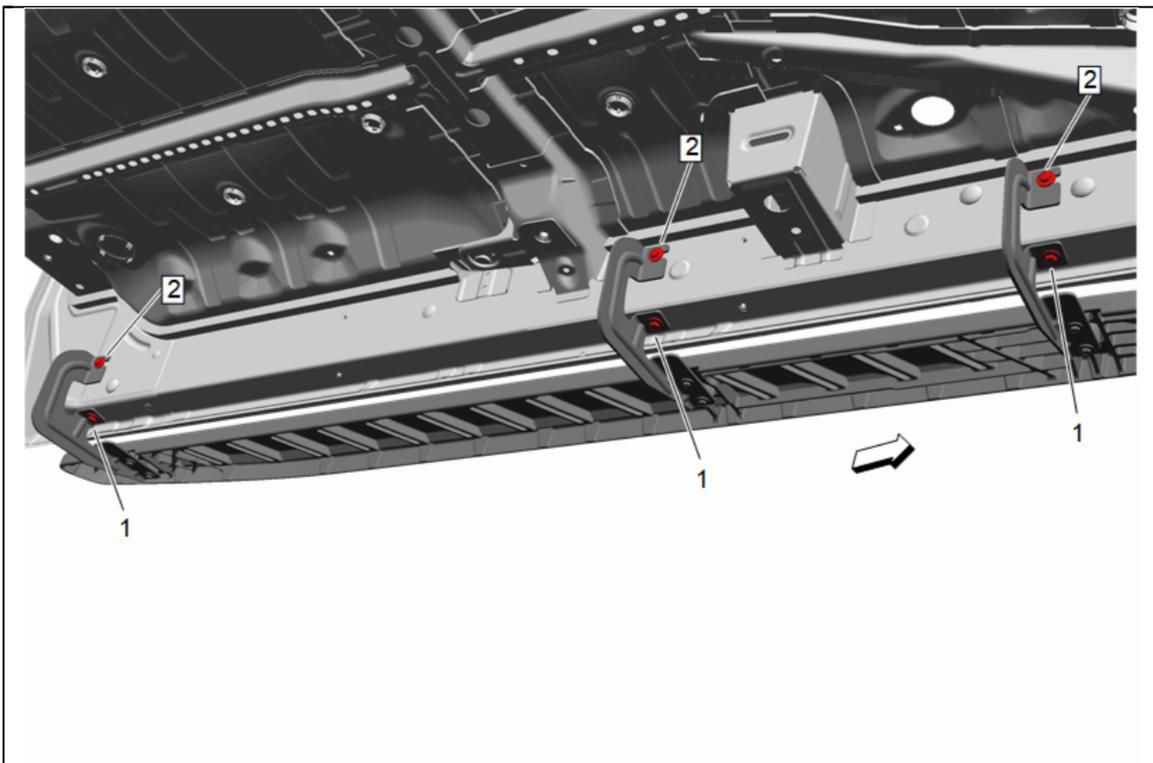
1. On the left side, start the front M8 bolt (3) and rear M8 bolt (1) to the weld nuts (2).



2. Position the left hand side assist step (3) to the rocker inner panel and secure by hanging the rear most bracket (1) to the rear M8 bolt (2) and the front most bracket (4) to the front M8 bolt (5) loosely installed.



3. Install the M8 bolt (3) to the upper center bracket to the weld nut (4).
4. Loosely insert lower M8 bolts (1) through bracket, rocker panel and into lower weld nuts (2).



5. Tighten the M8 bolts (1) in lower positions to 25 N-m (18 lb ft).
6. Repeat previous step for the upper positions (2). Tighten bolts to 25 N-m (18 lb ft).
7. Repeat all previous steps for RH side step assembly.
8. Verify correct torque on all hardware:

