

Body Emblem Package Installation

Installation Instructions Part Number

84469758

Kit Contents

Qty	Description
1	Emblem Assembly GMC – Front
1	Emblem Assembly GMC – Liftgate
1	Installation Instructions

Tools Required

Masking Tape

Plastic Flat-Bladed Tool

Before you start

Note: For the nameplate to adhere best, the vehicle's mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).

Caution: Do not use heat gun/hair dryer or apply excessive heat to the emblem/nameplate as this may damage the paint and surrounding panel surfaces during removal.

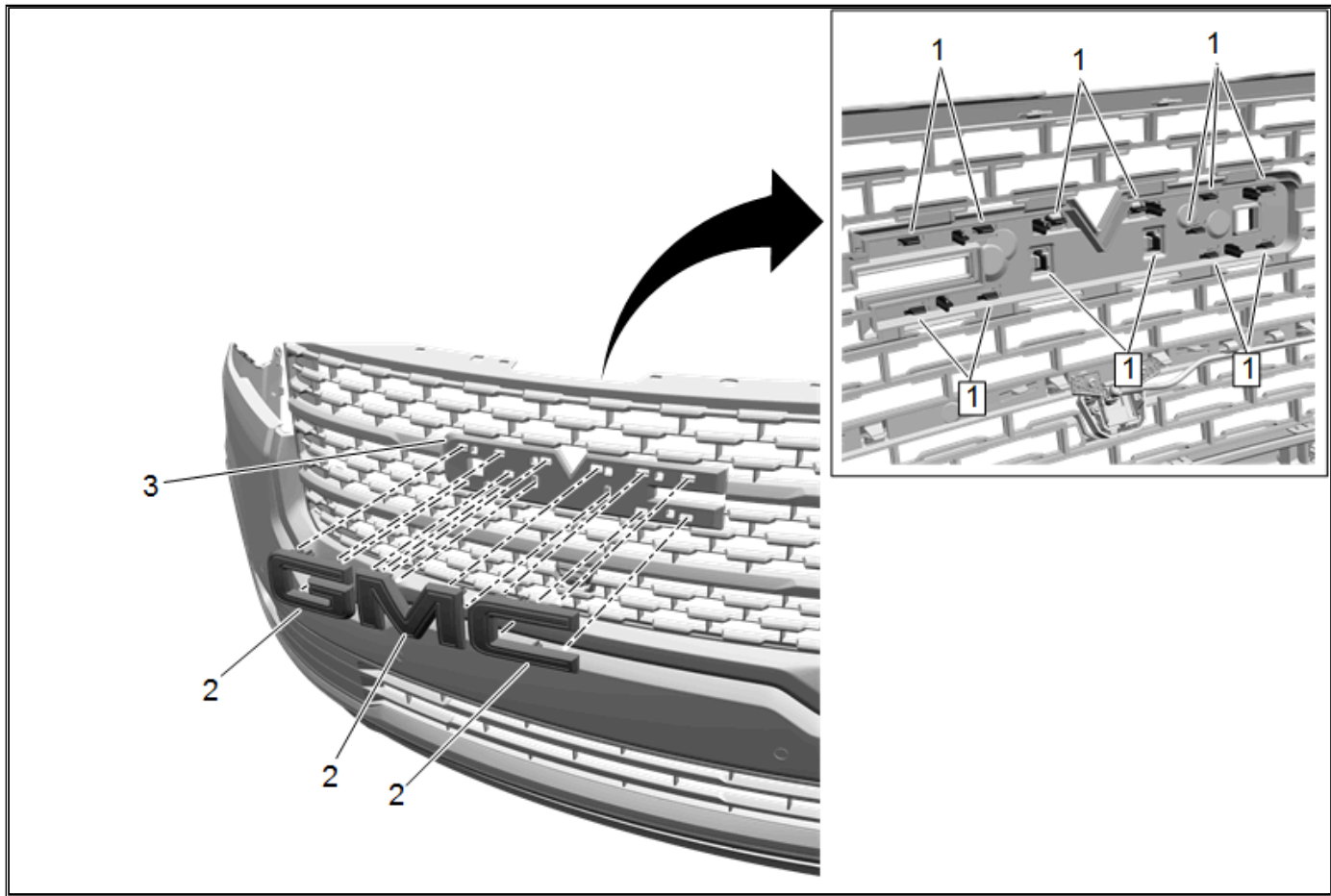
Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M's Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

Caution: Only install nameplates as a direct replacement of the existing vehicle content.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Wash the vehicle mating surfaces with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Procedure

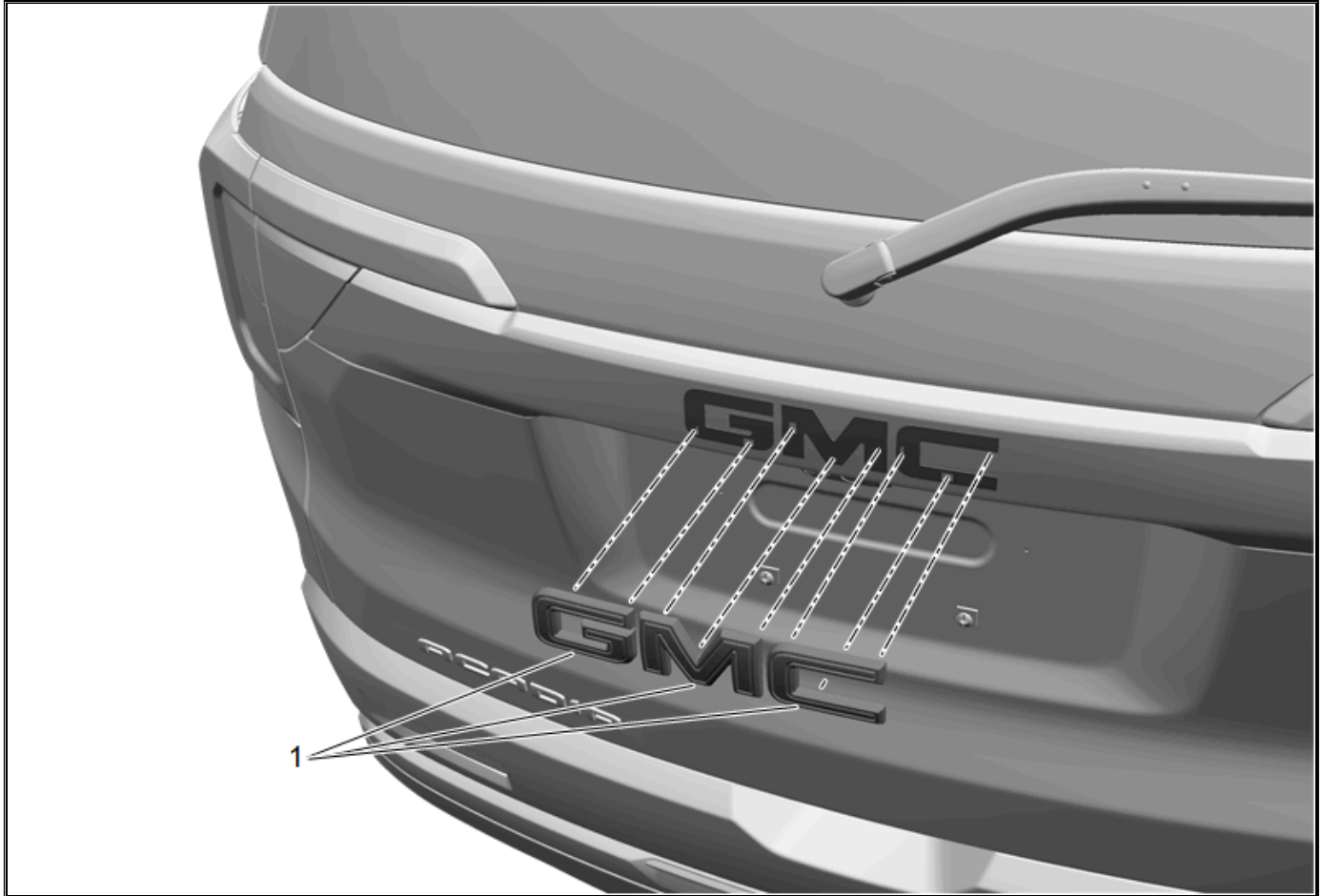
1. **Front GMC Emblem Replacement.** Read all instructions before performing procedure.
2. Inspect kit to verify all parts are included.
3. Turn off the vehicle.
4. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) in Vehicle Service Manual.



5. Using a suitable flat-bladed tool, release the locking/retention tabs (1) and remove the front grille emblems (2) from the front grille (3).
6. Accurately position the new black emblems (2) to the grille (3) engaging the locking/retention tabs (1).
7. Apply enough evenly distributed pressure to engage the locking/retention tabs.
8. Verify that the emblems are fully seated and securely attached to the grille.
9. Reinstall the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) in Vehicle Service Manual.
10. Ensure all electrical connections are intact, test any front lighting to confirm it is functioning.

Rear GMC Emblem Replacement

1. Turn off vehicle.
2. If there is an existing emblem on the liftgate:



2.1. Mark the position of each letter with masking tape prior to removal.

Caution: DO NOT use heat gun to remove emblems from any plastic part (applique) or around any plastic part. Applying heat to emblem may damage the finish of the surrounding plastic part (applique) resulting in replacing the plastic parts (applique).

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

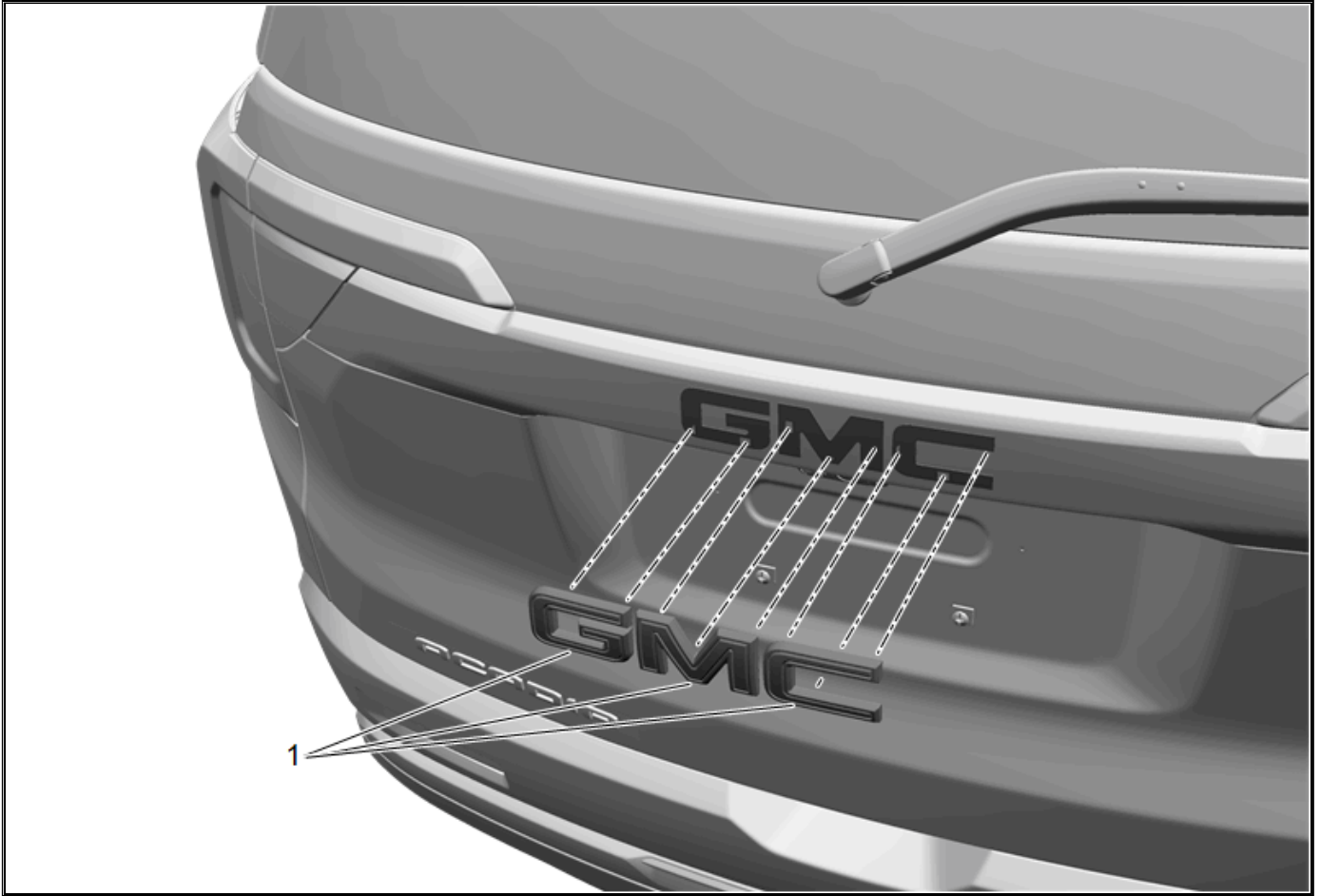
2.2. Carefully use a plastic flat-bladed tool to remove the rear emblems (1) from the surface. Once the emblems are removed use the flat-bladed tool and fingers to pull the remaining adhesive from the surface.

2.3. After all adhesive is removed, clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.

3. Installing the Rear Emblems:

3.1. The part surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

3.2. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.



- 3.3. Position new black emblems (1) carefully within reference marks and place on prepared surface of liftgate.
- 3.4. Using the palm of the hand, apply strong pressure to all areas of the emblem to ensure full adhesion is achieved.
- 3.5. Carefully remove any markings or tape used to locate the rear emblem. Clean the liftgate surface as needed.