

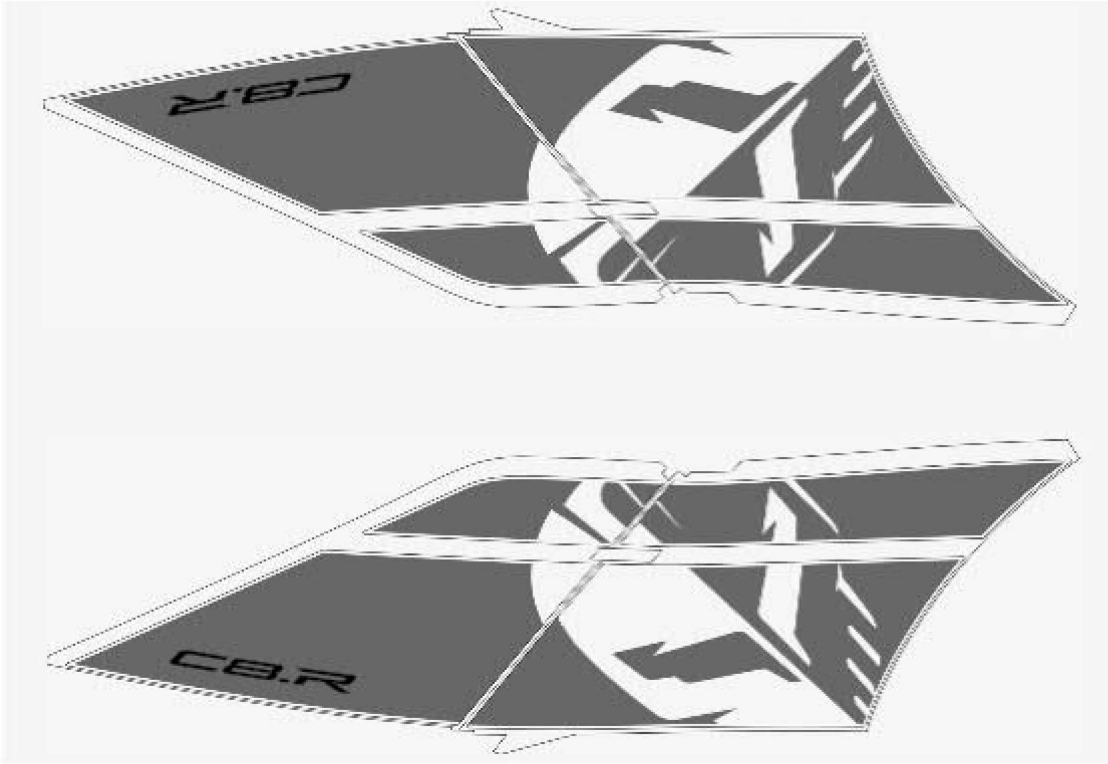
Side Decal Package Installation

Installation Instructions Part Number

84648700

To enable a successful installation of decals please refer to 52524.01V Accessory Decal Installation Tips and Tricks at <https://techtube.gallery.video/detail/video/5991123051001/52524.01v-accessory-decal-installation-tips-and-tricks?autoStart=true&q=decals>

Note: Video is referenced from the GM Tech Tube in Center of Learning.



Side Decal Package Installation

DESCRIPTION	QUANTITY
Decal - Rear Quarter LH	1
Decal - Rear Quarter RH	1
Decal - Rear Compartment Lid LH	1
Decal - Rear Compartment Lid RH	1
Solvent Wipe	2
Installation Instructions	1

Tools Required

- Lint-free cloth
- Hair Dryer
- Spray bottle that contains a wetting solution (3 or more drops of unscented liquid detergent mixed with 24 oz. of water)

Note: The decal needs to float on the painted surface for easy positioning, if the adhesive is sticking to the painted surface then add more drops of soap to the spray bottle. Do NOT use Commercial premixed soap solution.

- Plastic Squeegee

Note: Only use a plastic squeegee to work the decals. Using the incorrect squeegee will damage the decals.

- Sewing Needle or Thin Pin

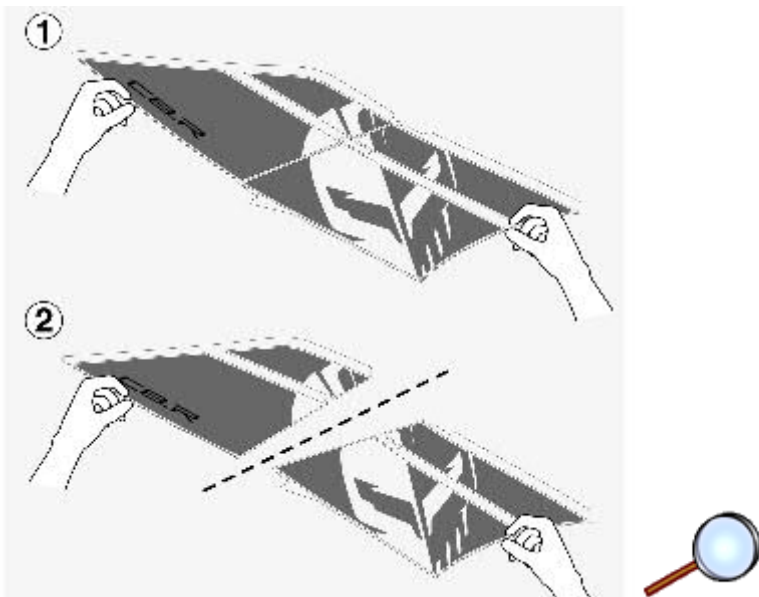
Note: Do NOT use a razor blade.

IMPORTANT NOTES

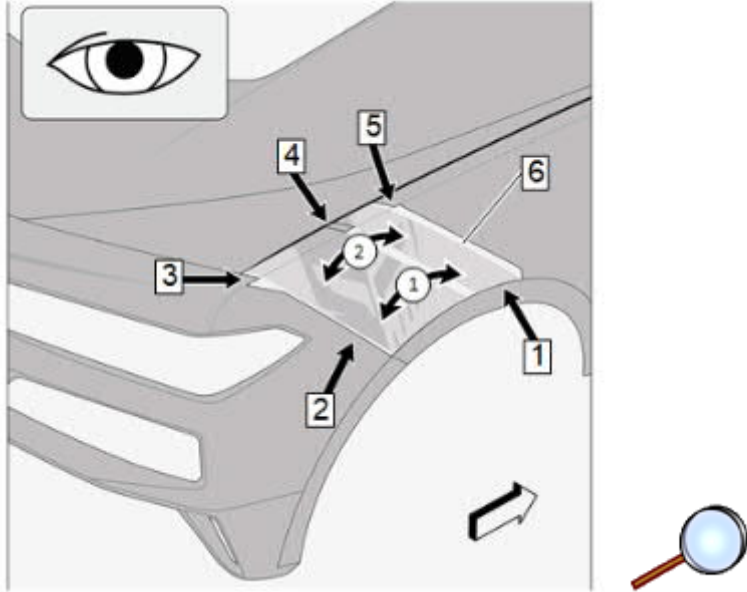
1. The installation of these decals is difficult; the employment of a trained installation professional (ADI) is recommended.
2. For optimum results, the body surface should be between 60°F/15°C and 90°F/32°C at the time of installation and for two hours after.
3. Power-washing decals is discouraged. If used, a power-wash wand can not be within 24 inches of the decal and should never be pointed at an edge.
4. The use of a wax, polish or buffing wheel is strongly discouraged, as the surface finish can be damaged and/or modified.

Caution: After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.

Installation Procedure



1. Separate the upper and lower decals at the perforated mark.
2. The body surface should be between 60°F/15°C and 90°F/32°C at the time of installation and for two hours after.
3. Initially wash the entire vehicle, then thoroughly wash the front fender surface with warm soap and water.
4. Clean the surface with solvent wipe and remove any residue with a clean, lint-free cloth.
5. Using the wetting solution in the spray bottle, set the nozzle to a fine mist and saturate the fender.
6. Place the decal face-down on a flat surface and slowly remove the release liner (the adhesive will now be exposed).
7. Use the wetting solution to saturate the exposed adhesive side of the decal.
8. **Quarter Decal:**



Note: LH is symmetrically opposite.

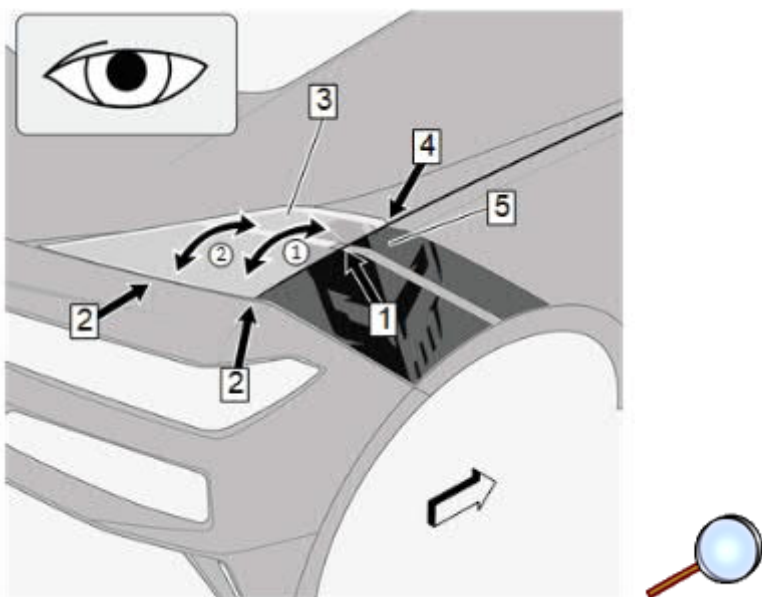
- 8.1. Align the front edge (5) of the pre-mask carrier to the body panel feature line, while aligning the rear edge (2), (3) of pre-mask carrier to the edge of the body panel contours.
- 8.2. Align the top edge (4) of the pre-mask carrier to the upper body panel feature line, while wetting out the decal into place.
- 8.3. Wet out decal into place with the pre-mask (6) attached.
- 8.4. Make sure the pre-mask (6) is touching the quarter feature line (1) so when removed there is a 2.5mm spacing between the decal and fender feature line (1).

Note: Horizontal arrows represent squeegee direction and sequence.

- 8.5. Using a plastic squeegee, press the decal into place onto the . Refer to sequence patterns and wet out as shown.
- 8.6. Carefully remove the pre-mask (6) at 180 degrees.
- 8.7. After pre-mask removal, never use an uncovered squeegee to re-press a decal into place. Wrap the squeegee with a towel or re-spray the surface with surfactant.
- 8.8. If bubbles are present after pre-mask carrier removal, wrap a towel around the squeegee and carefully attempt to push the bubble to the side of the stripe. If the bubble cannot be moved, use a sewing needle to pierce the bubble and press the remaining solution from beneath the stripe.

Note: The pin must be inserted in the side of the bubble, not the top to prevent the pin from breaking the paint and cause corrosion. See "Accessory Decal Installation Tips and Tricks" video for demonstration.

9. Rear Compartment Lid Decal:



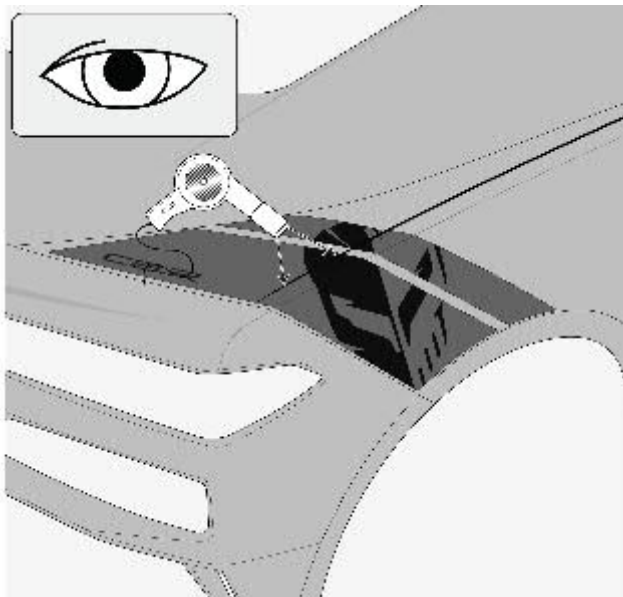
Note: LH is symmetrically opposite.

- 9.1. Align the rear edge (2) of the pre-mask carrier to the body panel feature line, while aligning to the rear edge of the quarter panel decal (5).
- 9.2. Align the bottom edge (4) of the pre-mask carrier to the quarter panel decal feature line (1), while wetting out the decal into place.
- 9.3. Wet out decal into place with the pre-mask (3) attached.

Note: Horizontal arrows represent squeegee direction and sequence.

- 9.4. Using a plastic squeegee, press the decal into place onto the . Refer to sequence patterns and wet out as shown.
- 9.5. Carefully remove the pre-mask (3) at 180 degrees.
- 9.6. After pre-mask removal, never use an uncovered squeegee to re-press a decal into place. Wrap the squeegee with a towel or re-spray the surface with surfactant.
- 9.7. If bubbles are present after pre-mask carrier removal, wrap a towel around the squeegee and carefully attempt to push the bubble to the side of the stripe. If the bubble cannot be moved, use a sewing needle to pierce the bubble and press the remaining solution from beneath the stripe.

Note: The pin must be inserted in the side of the bubble, not the top to prevent the pin from breaking the paint and cause corrosion. See "Accessory Decal Installation Tips and Tricks" video for demonstration.



10. For any areas that may have become unsealed, apply heat using a hair dryer and then use a towel to gently press the decal into place.



11. Decal installation complete.

Note: After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.