

Body Emblem Package Installation

[Installation Instructions Part Number](#)

84872199

Kit Contents

Qty	Description
1	Emblem (Front Fascia) – “Cross Flags”
1	Emblem (Rear Compartment Lid) – “Cross Flags”
1	Installation Instructions

Tools Required

Masking Tape

Rubber Roller

Scissors

Plastic Flat-Bladed Tool

Before you start

Note: For the nameplate to adhere best, the vehicle’s mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).

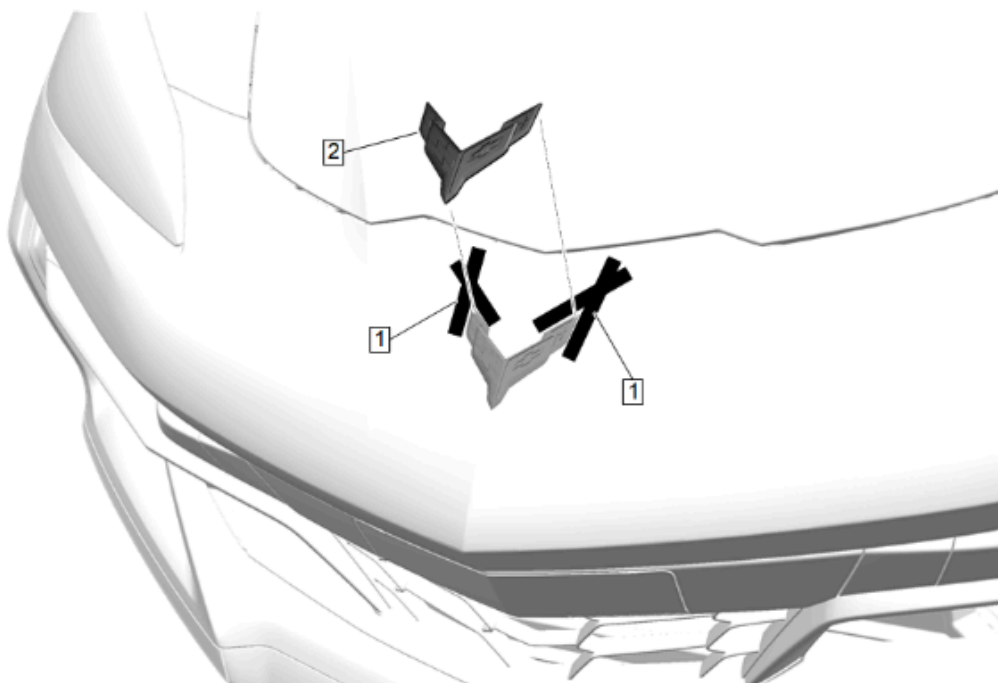
Caution: Do not use heat gun/hair dryer or apply excessive heat to the emblem/nameplate as this may damage the paint and surrounding panel surfaces during removal.

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M’s Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

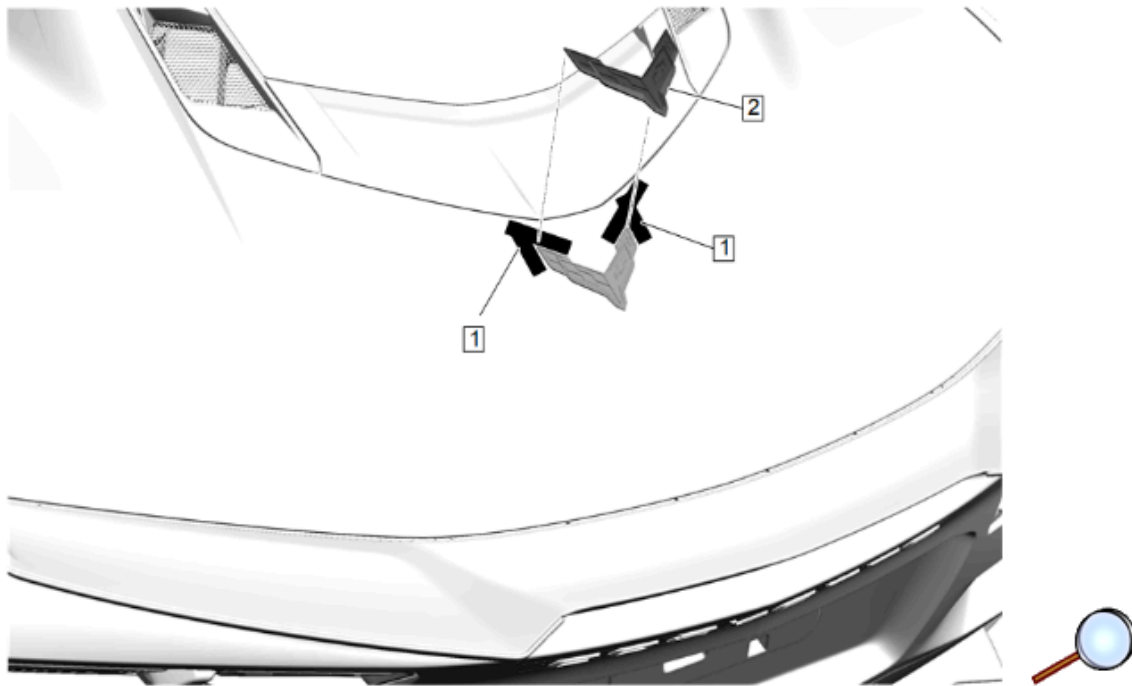
Caution: Only install nameplates as a direct replacement of the existing vehicle content.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Wash the vehicle mating surfaces with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Front Fascia Emblem (Cross Flags)



Rear Compartment Lid Emblem (Cross Flags)



Procedure

Caution: Only install emblems as a direct replacement of the existing vehicle content.

1. Apply masking tape (1) around existing emblems to be replaced. Tape the top outer and inner edges of the existing emblem. This will be the locating feature for the new accessory emblem.
2. Use a plastic flat-bladed tool to remove the emblem.
3. Using a non-petroleum based cleaning product, wipe the area where the emblem will be installed. Wipe surface dry with a clean lint-free towel.
4. Take one of the emblems (2) and peel the protective liner from the adhesive backing. Be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. **IMPORTANT:** The adhesive will bond quickly to the paint. In the event that the emblem should be mis-aligned after installation, do not attempt to remove the emblem as this will cause paint damage. To avoid mis-alignment, do not drop the emblem into place. Instead, first align the top edges of the emblem to the masking tape. Then, toggle the emblem into place.
6. Using the palm of the hand or an applicable roller with approximately 10 lbs of pressure, wet out the emblem plate to the mating surface to ensure full adhesion of the emblem is made.
7. Repeat the same procedure for the remaining emblems, if required.
8. Remove masking tape.