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Front Fender Decal Package Installation

Installation Instructions Part Number

84901592

To enable a successful installation of decals please refer to 52524.01V Accessory Decal Installation Tips and Tricks at <https://techtube.gallery.video/detail/video/5991123051001/52524.01v-accessory-decal-installation-tips-and-tricks?autoStart=true&q=decals>

Note: Video is referenced from the GM Tech Tube in Center of Learning.

Front Fender Decal Package Installation

DESCRIPTION	QUANTITY
Decal - Front Fender LH	1
Decal - Front Fender RH	1
Plastic Squeegee	1
Installation Instructions	1

Tools Required

- Spray bottle that contains a wetting solution (3 or more drops of unscented liquid detergent mixed with 24 oz. of water)

Note: The decal needs to float on the painted surface for easy positioning, if the adhesive is sticking to the painted surface then add more drops of soap to the spray bottle. Do NOT use Commercial premixed soap solution.

- Lint-free towels
- Isopropyl Alcohol
- Plastic Squeegee (Included in the kit)

Note: Only use the included plastic squeegee to work the decals. Using the incorrect squeegee will damage the decals.

- Sewing Needle or Thin Pin

Note: Do NOT use a razor blade.

IMPORTANT NOTES

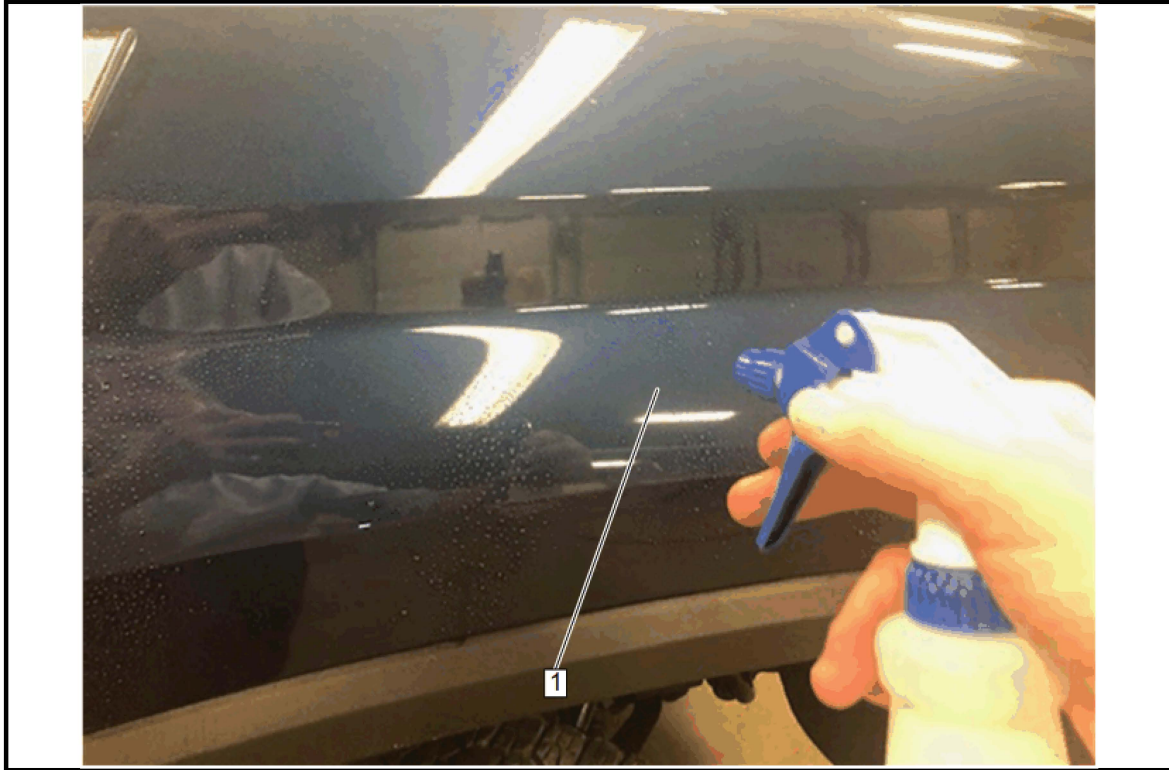
1. The installation of these decals is difficult; the employment of a trained installation professional (ADI) is recommended.
2. For optimum results, the body surface should be between 70°F/21°C and 90°F/32°C at the time of installation and for a minimum of 30 minutes after.
3. Power-washing decals is discouraged. If used, a power-wash wand can not be within 24 inches of the decal and should never be pointed at an edge.
4. The use of a wax, polish or buffing wheel is strongly discouraged, as the surface finish can be damaged and/or modified.

Caution: After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.

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Installation Procedure

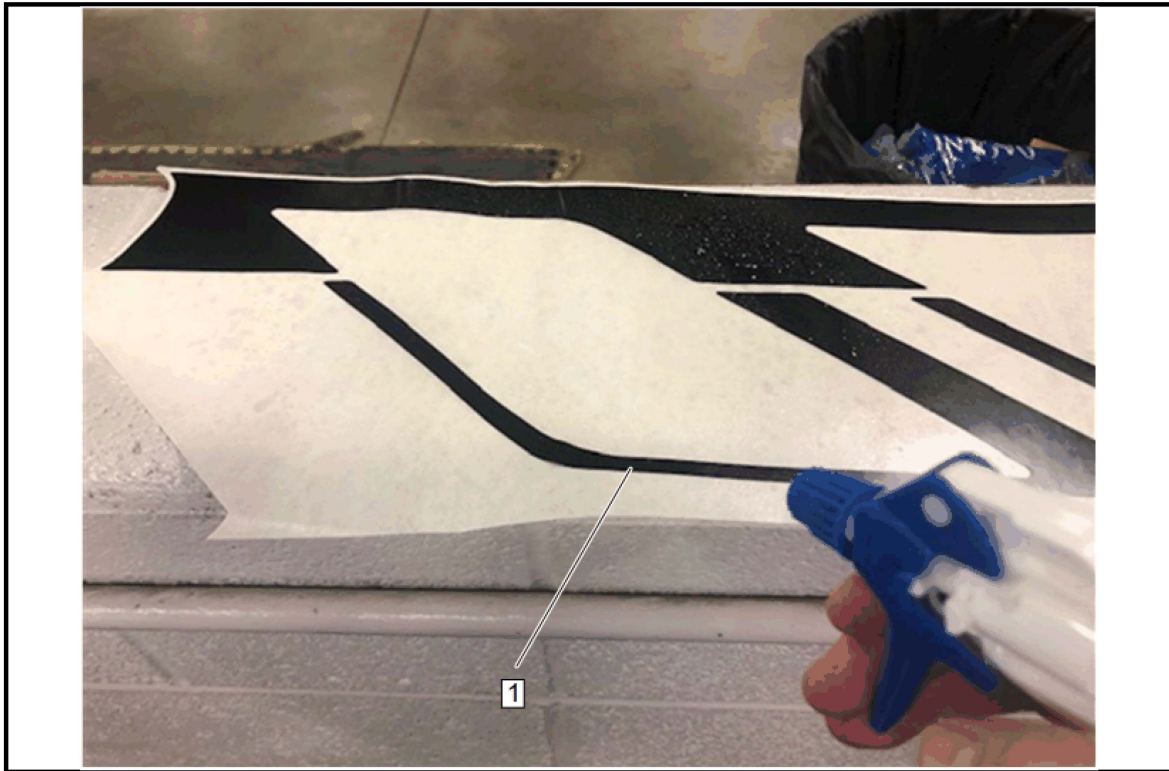
1. The body surface should be between 70°F/21°C and 90°F/32°C at the time of installation and for a minimum of 30 minutes after.
2. Initially wash the entire vehicle, then thoroughly wash the front fender surface with warm soap and water.
3. Clean the surface with solvent wipe and remove any residue with a clean, lint-free cloth.



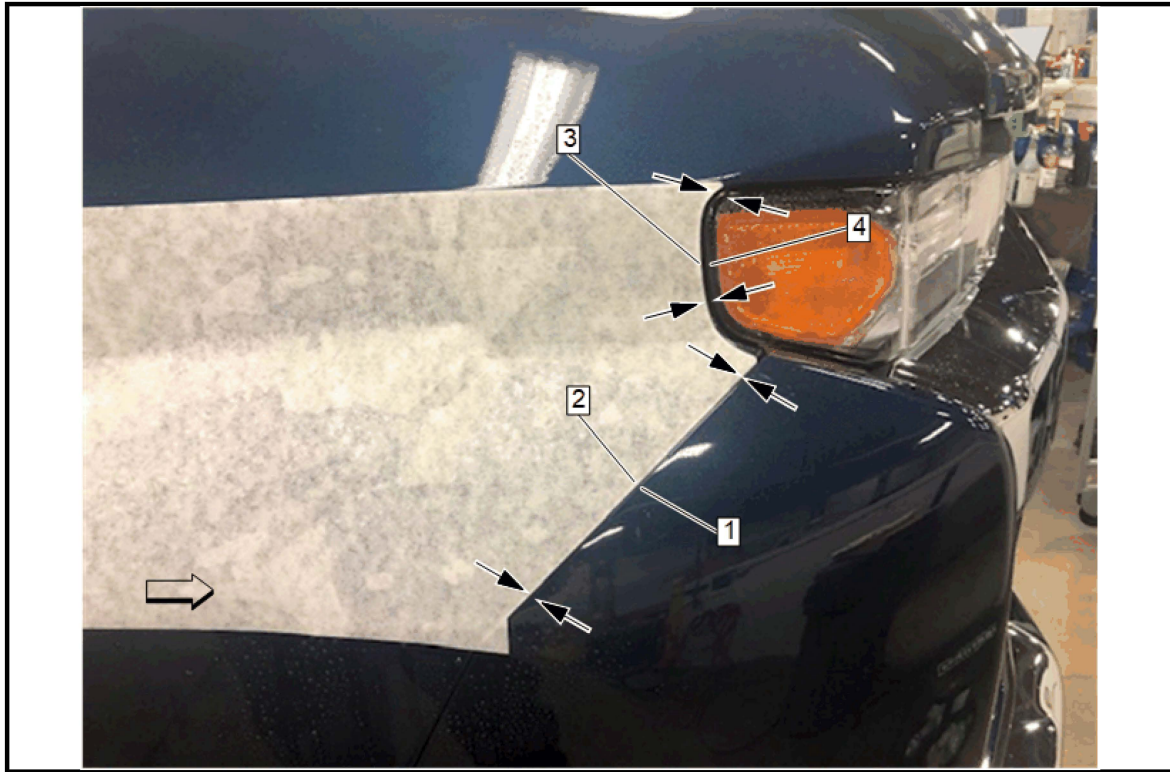
4. Using the wetting solution in the spray bottle, set the nozzle to a fine mist and saturate the fender (1).



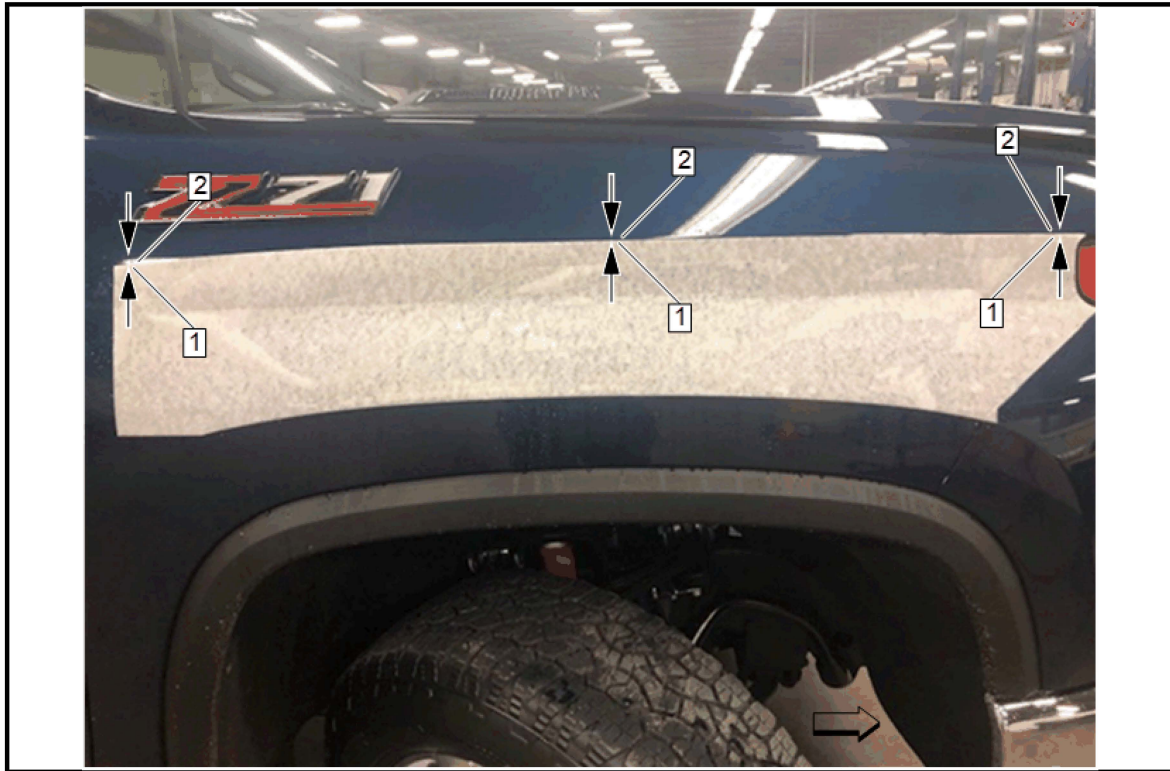
5. Place the decal face-down on a flat surface and slowly remove the release liner (1) (the adhesive (2) will now be exposed).



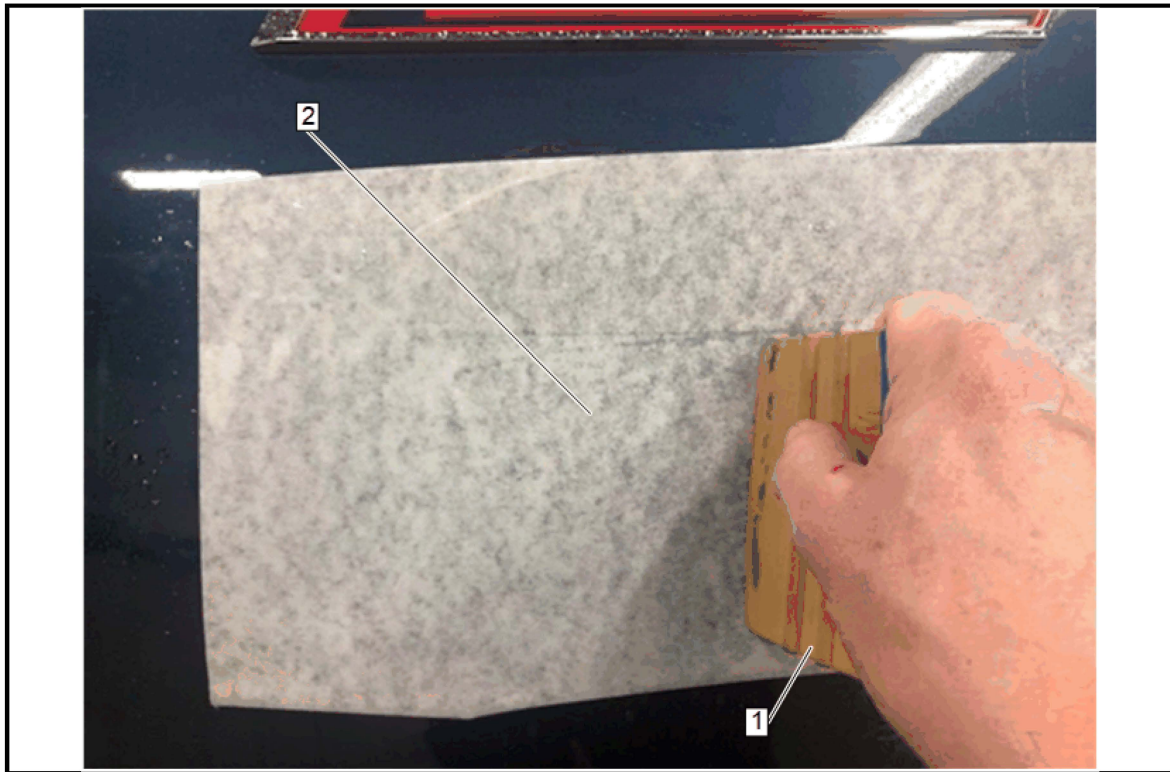
6. Use the wetting solution to saturate the exposed adhesive side of the decal (1).



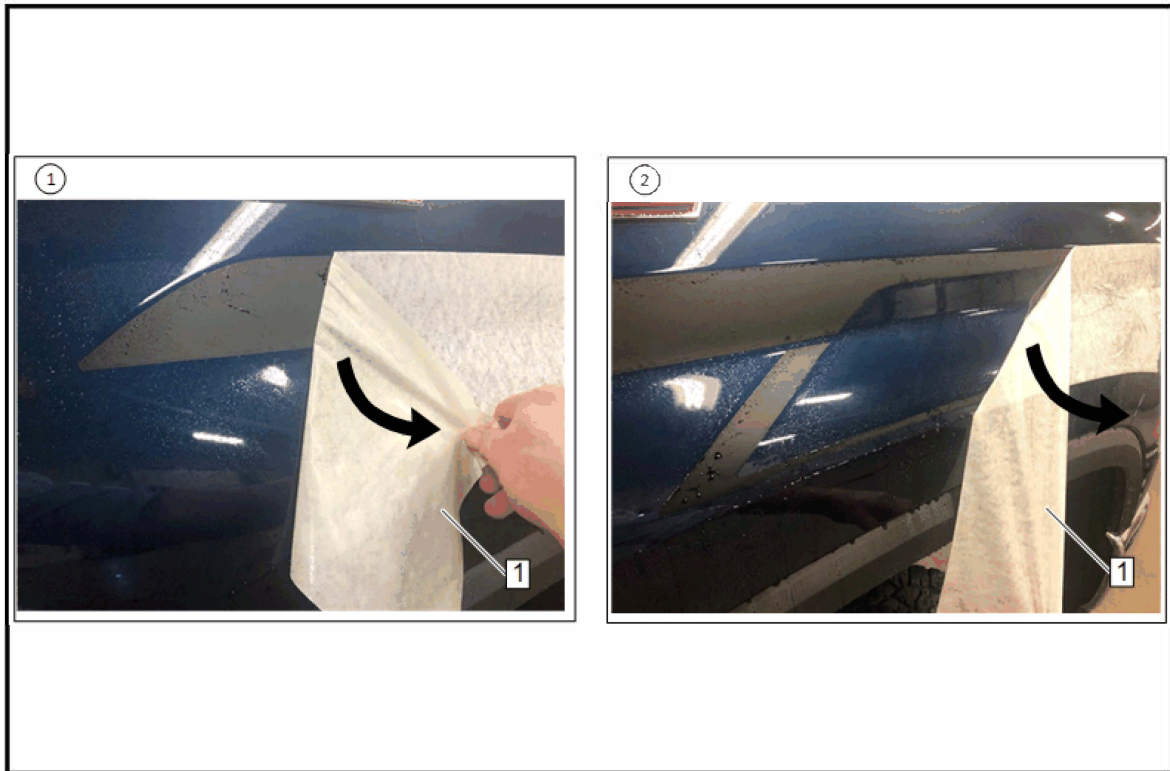
7. Align the front edge of the white premask carrier (3) to the headlamp opening (4) while aligning the carrier (2) to the gap between the fender and fascia panels (1)



8. Align the top edge of the white premask carrier (1) to the vehicle panel feature "crease" line (2).



9. Beginning in the center of the decal, use the squeegee (1) to apply firm pressure to the surface (2) and work toward the edges using overlapping strokes



10. Carefully remove the premask (1) by folding this material back onto itself.



11. Wipe off the excess soap and water and, if any areas are not fully adhered, wrap the squeegee with the towel and firmly press the material (1) into place.

12. If any bubbles cannot be removed using this method, use a sewing needle to puncture the decal and then press the soap/water out.



Note: After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.

13. Installation complete, RH shown (1) (LH opposite).