

Body Exterior Badging Parts Package Installation

Installation Instructions Part Number

85015261

Kit Contents

Qty	Description
2	Emblem (Side) – “E Ray”
1	Installation Instructions

Tools Required

Masking Tape

Rubber Roller

Scissors

Plastic Flat-Bladed Tool

Isopropyl Alcohol Solution

Lint Free Cloth

Before you start

Note: Do not wash vehicle for 24 hours after installation of emblem/name plate.

Note: For the nameplate to adhere best, the vehicle’s mating surface should be free of damage (dents, scratches, creases, fractures, etc.).

Caution: Do not use heat gun or apply excessive heat to the emblem/nameplate as this may damage the paint and surrounding panel surfaces during removal.

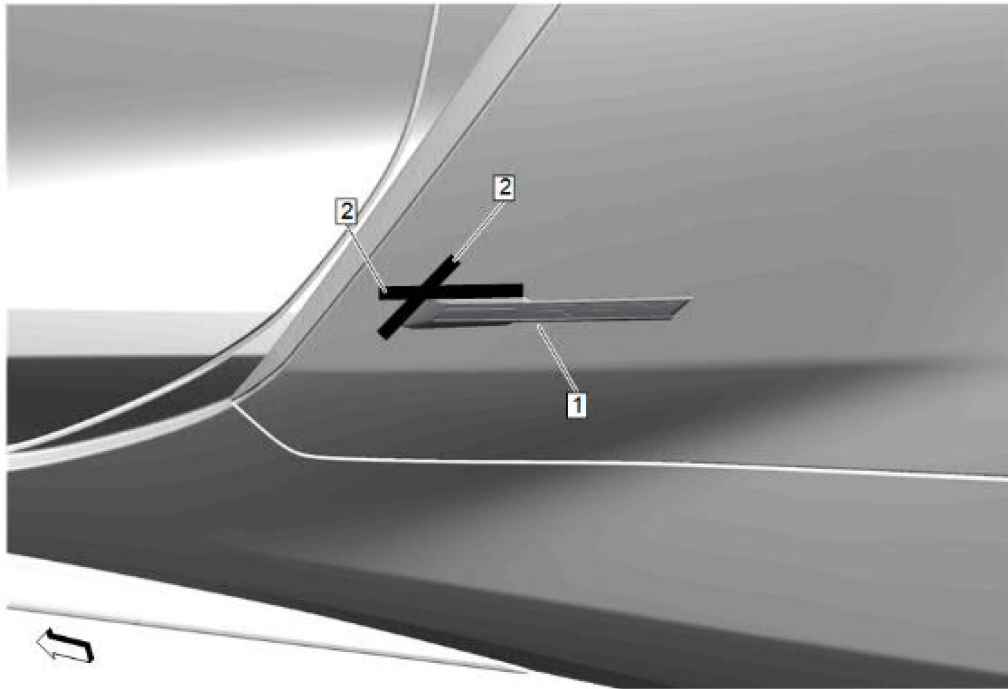
Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M’s Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

Caution: Only install nameplates as a direct replacement of the existing vehicle content.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Wash the vehicle mating surfaces with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminants, use 3M® general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Procedure

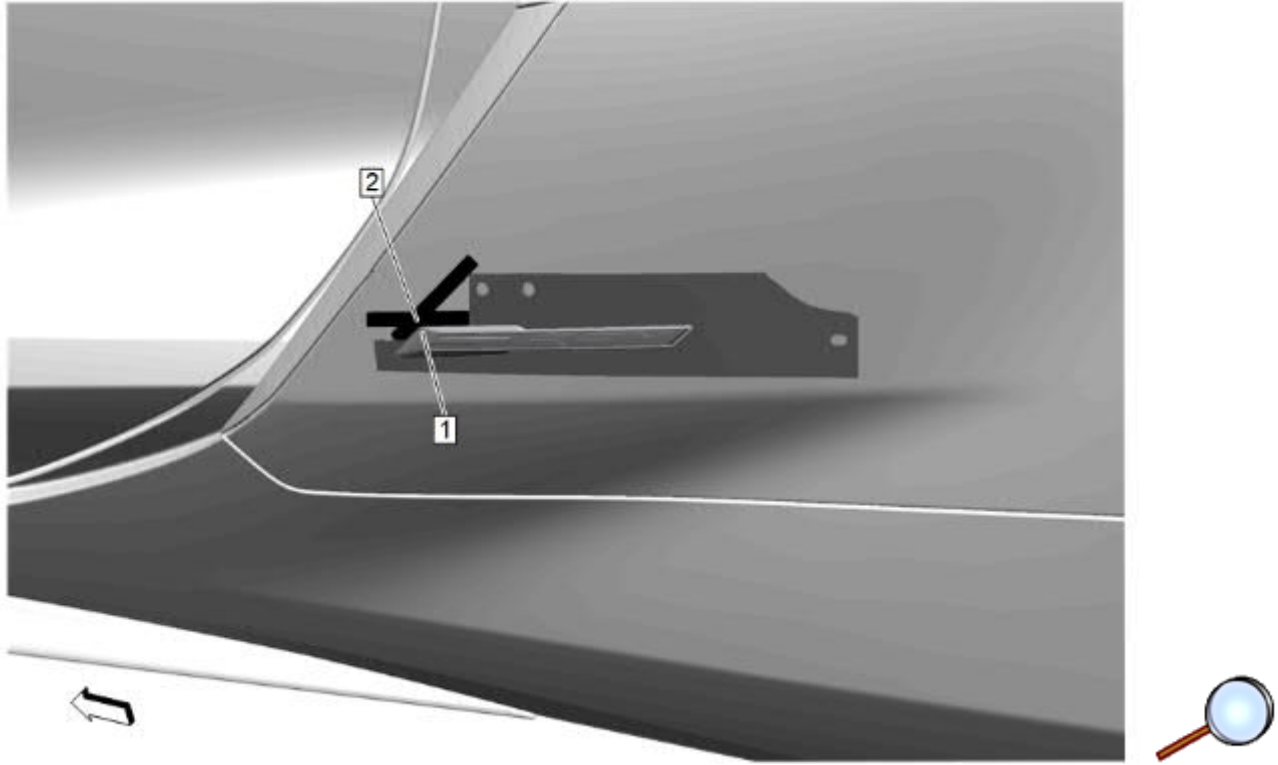
Side Emblem (E Ray)



1. Apply masking tape (2) around the existing nameplate to be replaced. These will be the locating features for the new accessory nameplate.
2. Use a plastic flat-bladed tool (1).
3. Clean and prep surface completely using an Isopropyl Alcohol Solution with a lint free cloth and allow to dry completely before installation.



4. Carefully cut out notch (1) as shown in the foam carrier without damaging or misaligning any of the emblem. The notch will provide a point of reference to help align the top left the nameplate to the tape.
5. Take the nameplate and peel the protective liner from the adhesive backing on the rear of the nameplate. Be careful not to touch the tape with hands and do not allow the tape to come into contact with dirt or any foreign matter prior to adhesion.



Note: Make sure the foam carrier and nameplate stay together during installation.

6. **IMPORTANT:** The adhesive will bond quickly to the paint. In the event that the nameplate should be misaligned after installation, do not attempt to remove the nameplate as this will cause paint damage. To avoid mis-alignment, do not drop the nameplate into place. Instead, align the top left of the "E" (1) of the nameplate in foam carrier to the bottom of masking tape (2).
7. Using the palm of the hand or an applicable roller, push the nameplate to the mating surface with approximately 10 lbs of pressure to ensure full adhesion of the nameplate.
8. Remove the foam carrier and the protective liner from the front of the nameplate.
9. Remove masking tape.
10. Repeat steps for opposite side.