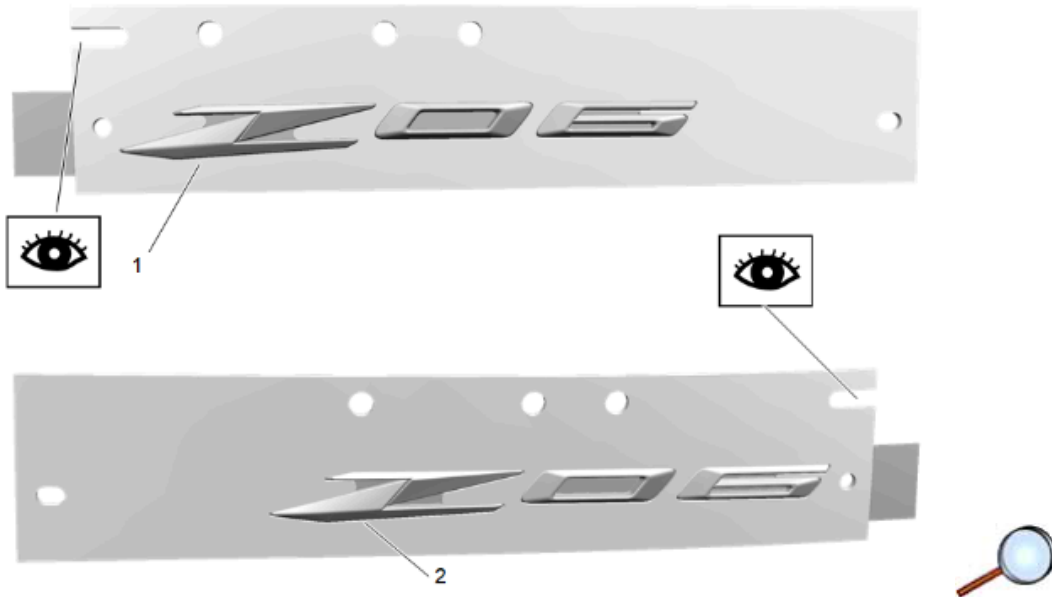


# Body Emblem Package Installation

## [Installation Instructions Part Number](#)

85116117



### Kit Contents

Item	Qty	Description
1	1	Emblem – LH (Body Side Panel) – “Z06” <b>Note:</b> Rectangular notch on upper left hand corner of foam carrier
2	1	Emblem – RH (Body Side Panel) – “Z06” <b>Note:</b> Rectangular notch on upper right hand corner of foam carrier
-	1	Installation Instructions

### Tools Required

Masking Tape

Rubber Roller

Scissors

Plastic Flat-Bladed Tool

Wax Pencil

Isopropyl Alcohol

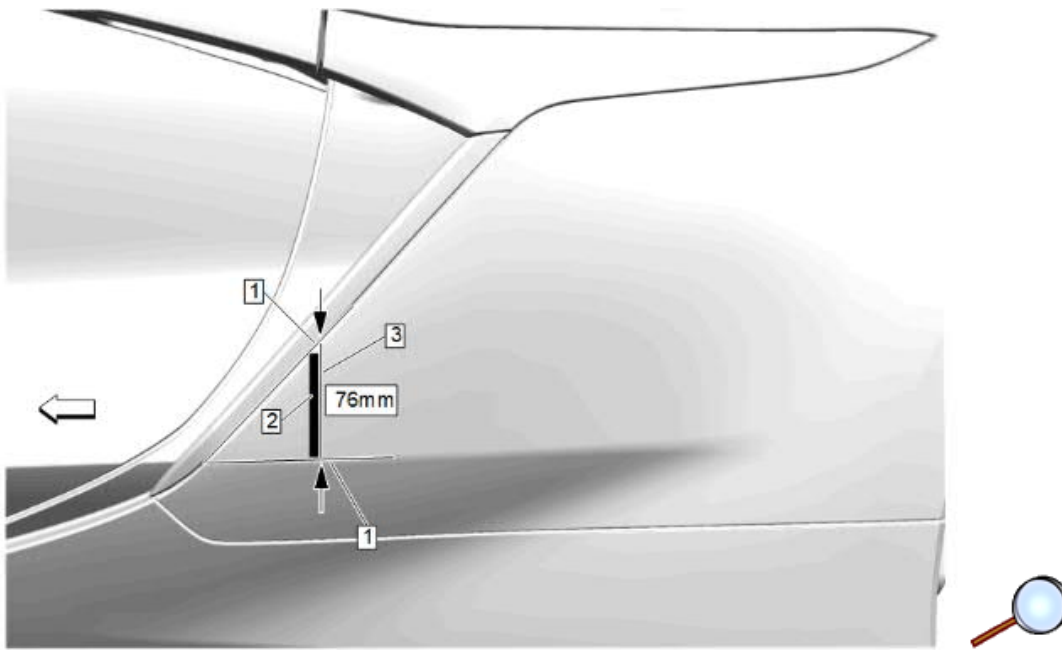
### Before you start

**Note:** For the nameplate to adhere best, the vehicle’s mating surface (Body Side Panel) should be free of damage (dents, scratches, creases, fractures, etc.).

**Caution:** Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

**Caution:** Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M’s Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

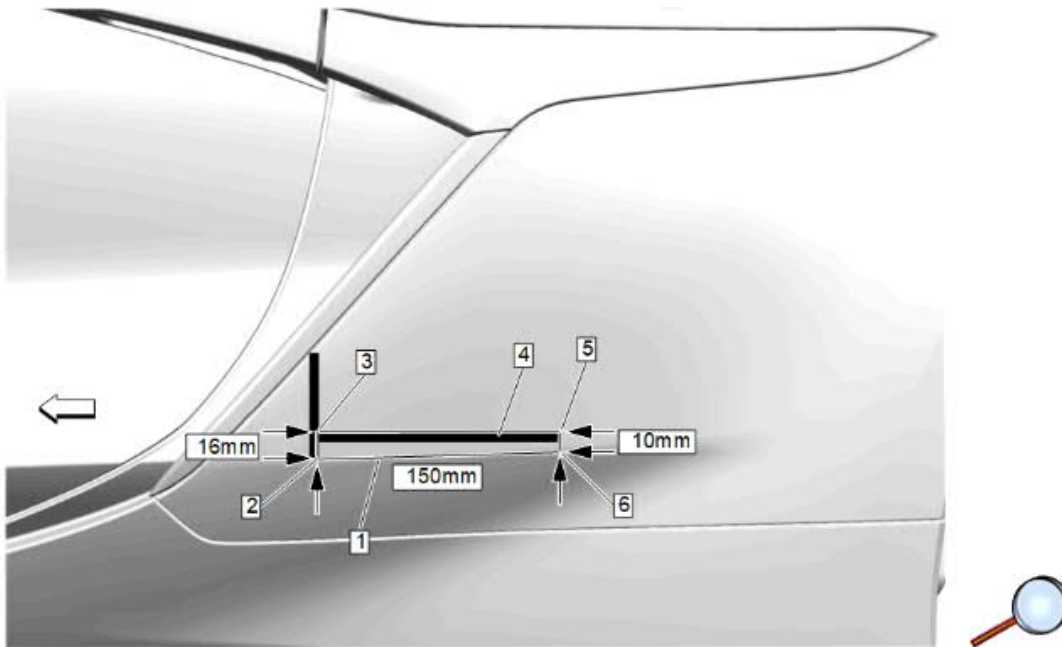
- The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
- Use a plastic flat-bladed tool to remove the nameplate.
- Wash the vehicle mating surfaces (Body Side Panel) with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminants, use 3M® general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.
- Wipe the area with isopropyl alcohol where the nameplate will be installed. Wipe surface dry with a clean lint-free towel.



**Caution:** Only install nameplates as a direct replacement of the existing vehicle content.

**Note:** Left side shown.

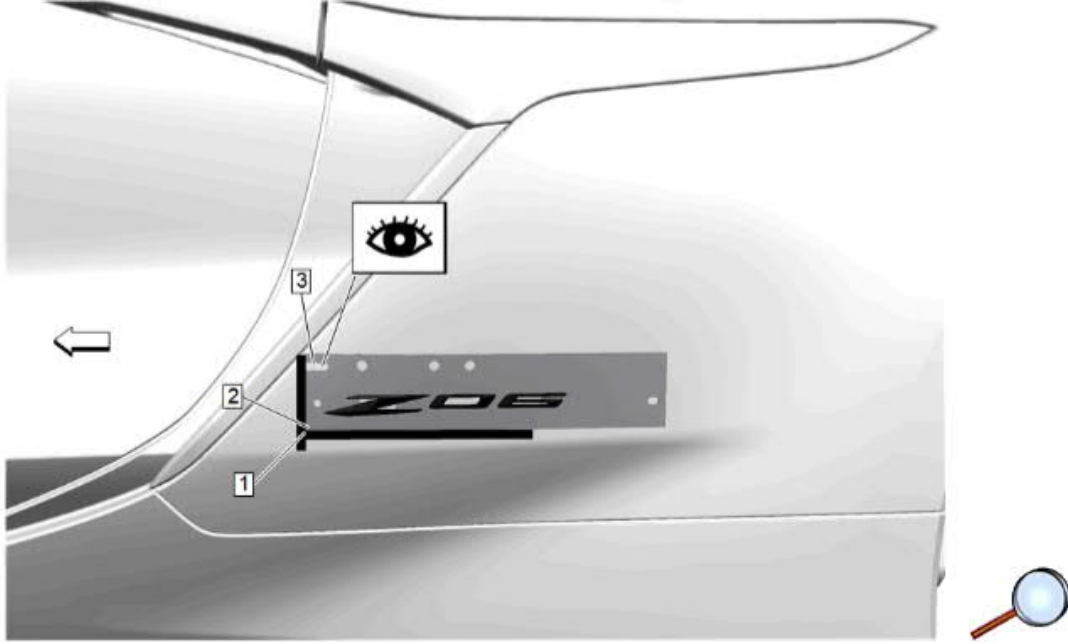
1. Using the body feature lines (1) , measure 76mm perpendicular between feature lines and mark line (3) with wax pencil.
2. Place masking tape (2) between feature lines (1) while positioning the side of the masking tape along the previous marked line (3) as shown.



3. Starting at the previously installed tape (2) at feature line, measure up 16mm along tape and mark area (3).
4. Starting at the previously installed tape (2) at feature line, measure 150mm rearward along feature line (1) and mark area (6).
5. Starting at the marked feature line (6), measure up 10mm and mark area (5).
6. Place masking tape (4) between marked areas (3), (5).

**Caution:** Check and confirm the correct side emblem with foam carrier is being installed prior to removing protective liner. Refer to the kit contents for proper side emblem.

7. Take the proper side emblem with foam carrier and peel the protective liner from the adhesive backing. Be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.



**Note:** Left side shown, right side similar. Refer to kit contents image and description for correct side emblem with foam carrier.

**Note:** Left hand side has a rectangular notch (3) on the upper left hand corner of foam carrier.

**Note:** The adhesive will bond quickly to the paint. In the event that the emblem should be mis-aligned after installation, do not attempt to remove the emblem as this will cause paint damage.

8. Use corner of tape (1) to align and locate the bottom left hand corner (2) of the correct sided emblem foam carrier.
9. Using the palm of the hand or an applicable roller with approximately 10 lbs of pressure, wet out the emblem to the mating surface to ensure full adhesion of the emblem is made.
10. Carefully remove foam carrier and masking tape.
11. Repeat the same procedure for the opposite side emblem.