Body Emblem Package Installation (Grand Sport Instruction ID:86319751)

Installation Instructions Part Number

86319751

Kit Contents

Qty	Description
2	Emblem (Side) – "Grand Sport"
1	Installation Instructions

© 2026 General Motors. All rights reserved.

Tools Required

Masking Tape

Rubber Roller

Scissors

Plastic Flat-Bladed Tool

Isopropyl Alcohol Solution

Lint Free Cloth

Before you start

Note: For the nameplate to adhere best, the vehicle's mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).





Caution: Do not use heat gun/hair dryer or apply excessive heat to the emblem/nameplate as this may damage the paint and surrounding panel surfaces during removal.







Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M's Scotch-BriteTM Molding Adhesive and Stripe Removal 4-inch Foam Disc. DO NOT use hard Stripe off wheel.

Caution: Only install nameplates as a direct replacement of the existing vehicle content.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a plastic flat-bladed tool to remove the nameplate.
3. Wash the vehicle mating surfaces (Body Side Panel) with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M® general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.
4. Wipe the area with isopropyl alcohol where the nameplate will be installed. Wipe surface dry with a clean lint-free towel.

Procedure

Side Emblem (Grand Sport)

© 2026 General Motors. All rights reserved.



© 2026 General Motors. All rights reserved.



1. Apply masking tape (2) around the existing nameplate to be replaced. These will be the locating features for the new accessory nameplate.
2. Use a plastic flat-bladed tool to remove the existing nameplate (1).
3. Clean and prep surface completely using an isopropyl alcohol solution with a lint free cloth and allow to dry completely before installation.



© 2026 General Motors. All rights reserved.



4. Carefully cut out notch (1) as shown in the foam carrier without damaging or causing misalignment of the emblem. The notch will provide a point of reference to help align the top left the nameplate to the tape.
5. Take the nameplate and peel the protective liner from the adhesive backing on the rear of the nameplate. Be careful not to touch the tape with hands and do not allow the tape to come into contact with dirt or any foreign matter prior to adhesion.

   Note: Make sure the foam carrier and nameplate stay together during installation.
6. **IMPORTANT:** The adhesive will bond quickly to the paint. In the event that the nameplate should be mis-aligned after installation, do not attempt to remove the nameplate as this will cause paint damage. To avoid mis-alignment, do not drop the nameplate into place. Instead, align the top right of the "D" of the nameplate in foam carrier to the bottom of masking tape.
7. Using the palm of the hand or an applicable roller, push the nameplate to the mating surface with approximately 10 lbs of pressure to ensure full adhesion of the nameplate.
8. Remove the foam carrier and the protective liner from the front of the nameplate.
9. Remove masking tape.
10. Repeat steps for opposite side.