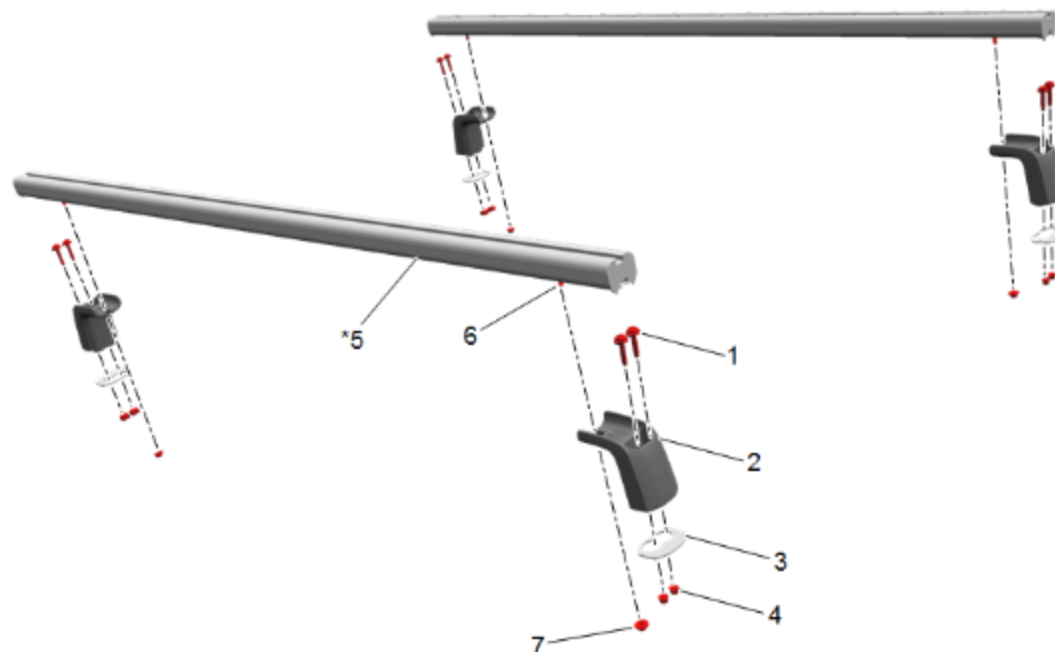


Pickup Box Utility Rack Package Installation (Instruction ID: 84582306)

Installation Instructions Part Number

84582306

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Kit Contents

Item Number	Part Number	Description
1	11570786	M8 Torx Head Bolt W/ Washer
2	84757441	Stanchion Assembly

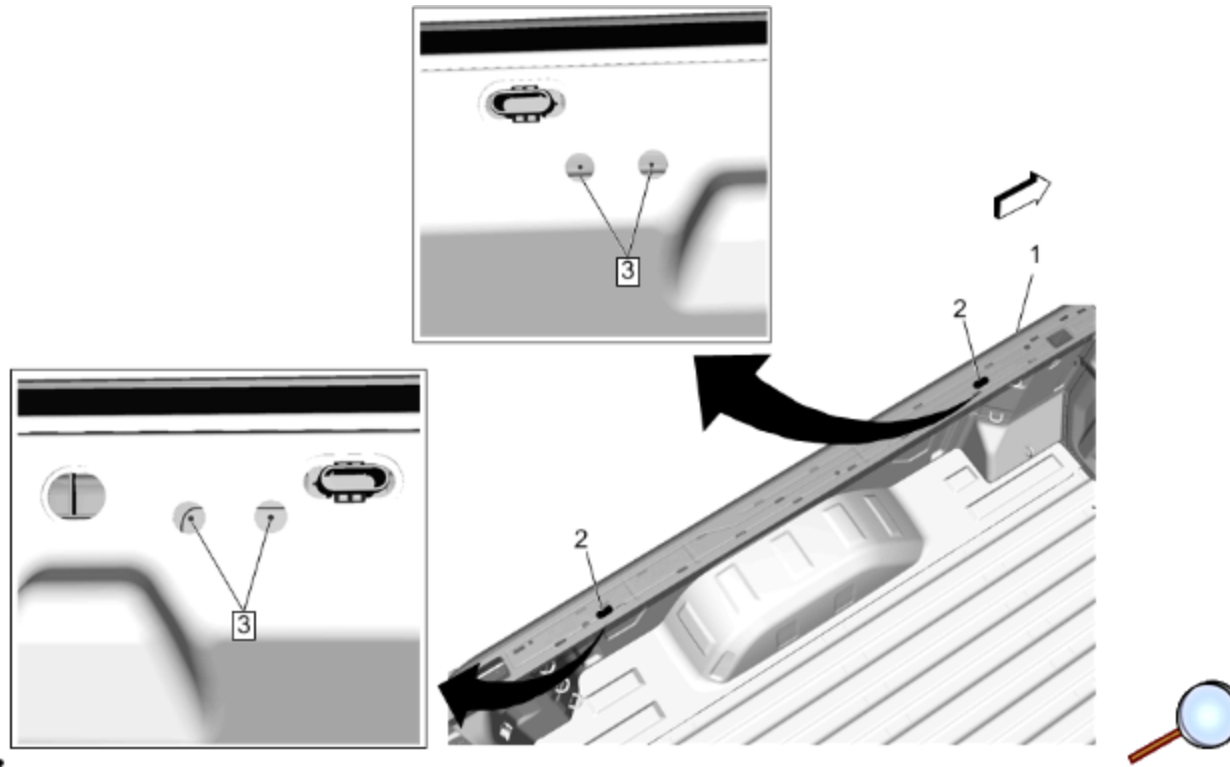
Item Number	Part Number	Description
3	84582307	Foam Pad
4	11609948	M8 Flange Nut (Lower Stanchion)
*5	84065979	*Tiered Storage Cross Rail (Sold separately)
6	11547613	M8 Square Head Bolt
7	11546377	M8 Nut

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Tools Required

- Utility Knife
- Torque Wrench with 13 mm socket
- T40 Torx Driver
- 1.25-inch diameter hole saw bit

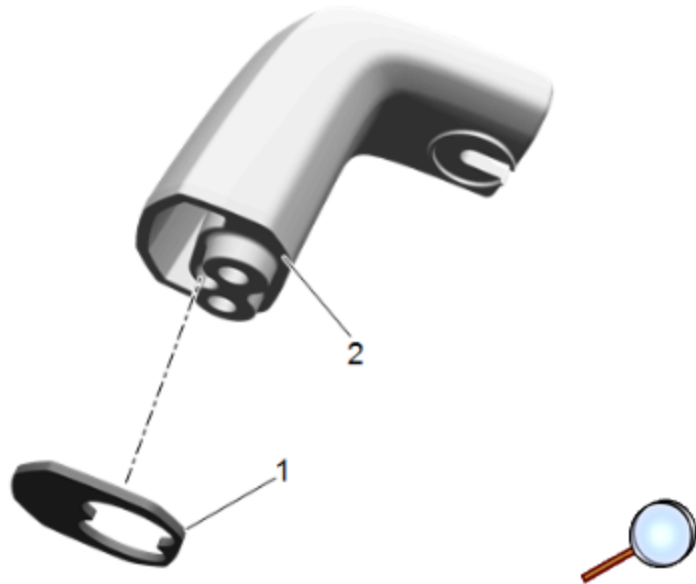
Procedure**Bed Rail Preparation**



Caution: Always check scale, size and position of holes before drilling. Failing to do so may cause damage to the vehicle, misalignment of components or the inability to install the accessory.

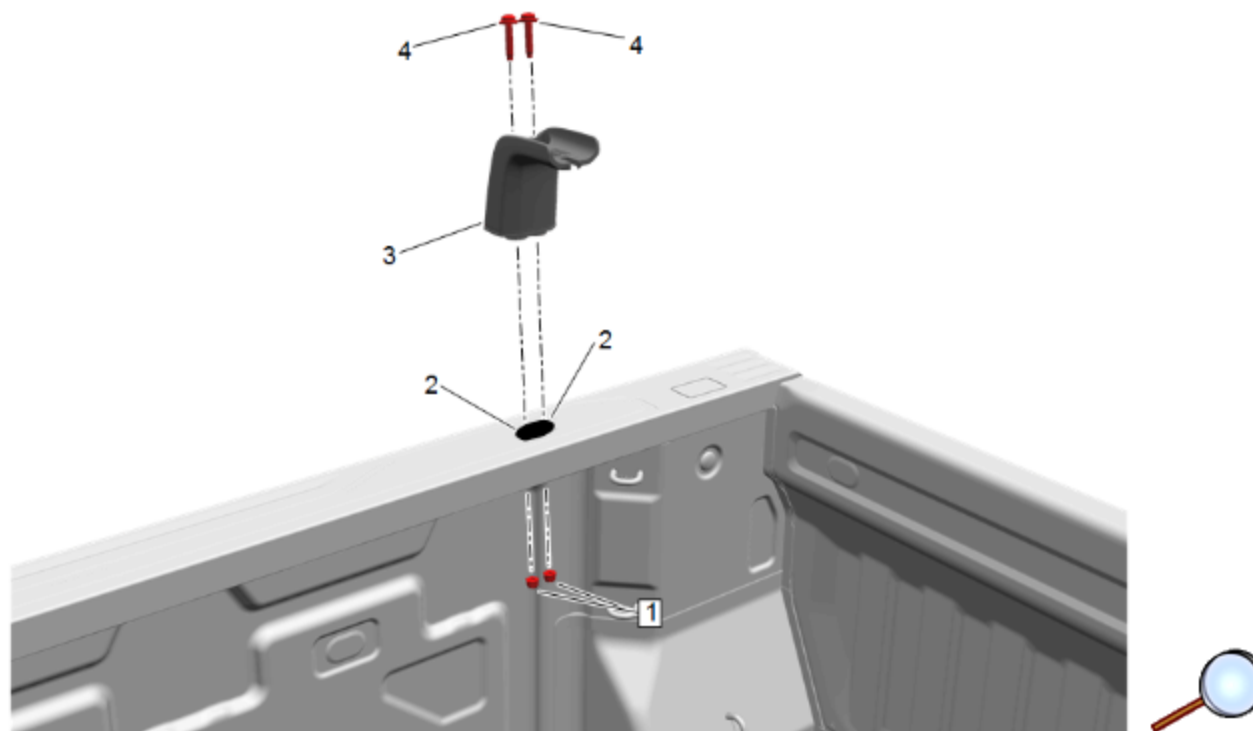
1. Carefully cut holes in the left bed rail molding (1) by drilling 6.4mm pilot holes (from the underside) using the 1 mm pilot locators (3) on the bed rail moldings, seen through the 11 mm holes on the underside of the bed rail. Enlarge the holes in the bed rail molding to 31.8mm. Use a utility knife to combine the two 31.8mm holes (2) into one oval. Repeat for right side.

Foam Pad Assembly



1. Ensure the underside surface of each stanchion assembly (2) is clean of dust and debris Peel the backing off the adhesive side of foam pad (1) and apply to the underside of the lower casting, making sure to align all edges and apply pressure throughout to ensure adhesion.
2. Repeat for all the remaining stanchion assemblies.

Stanchion Attachment

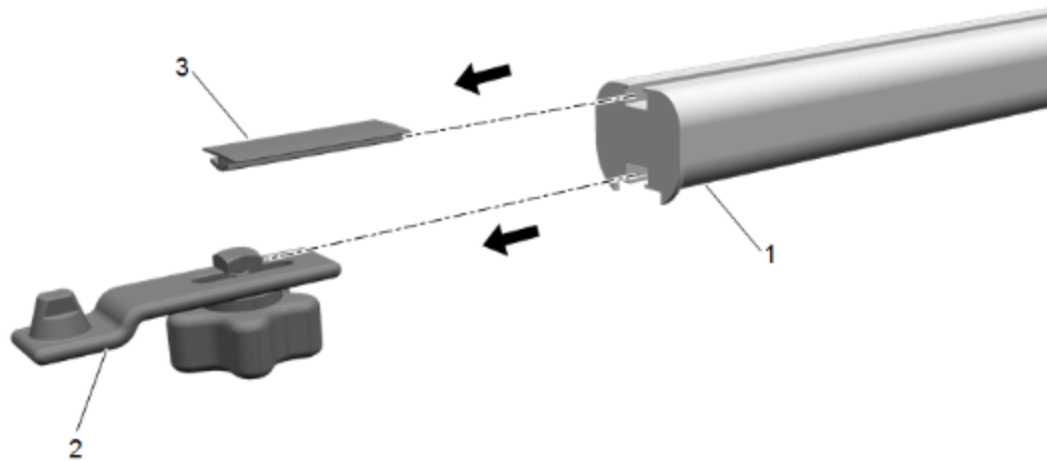


1. Standing inside the truck bed, carefully install any stanchion assembly (3). The pad on the underside of the lower casting will rest flat against the bed rail molding.

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

2. Insert Torx bolts (4) through the top of the stanchion (3) and through the holes (2) in the top of bed rail.
3. Hand tighten M8 flange nuts (1) onto Torx bolts underneath the bed rail.
4. Repeat for opposing side.
5. Repeat previous steps for remaining stanchions.

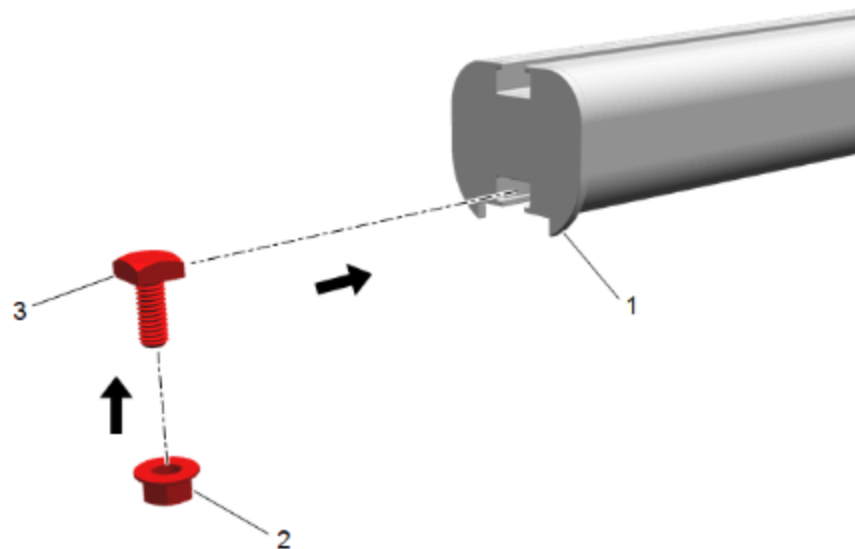
Cross Bar Assembly



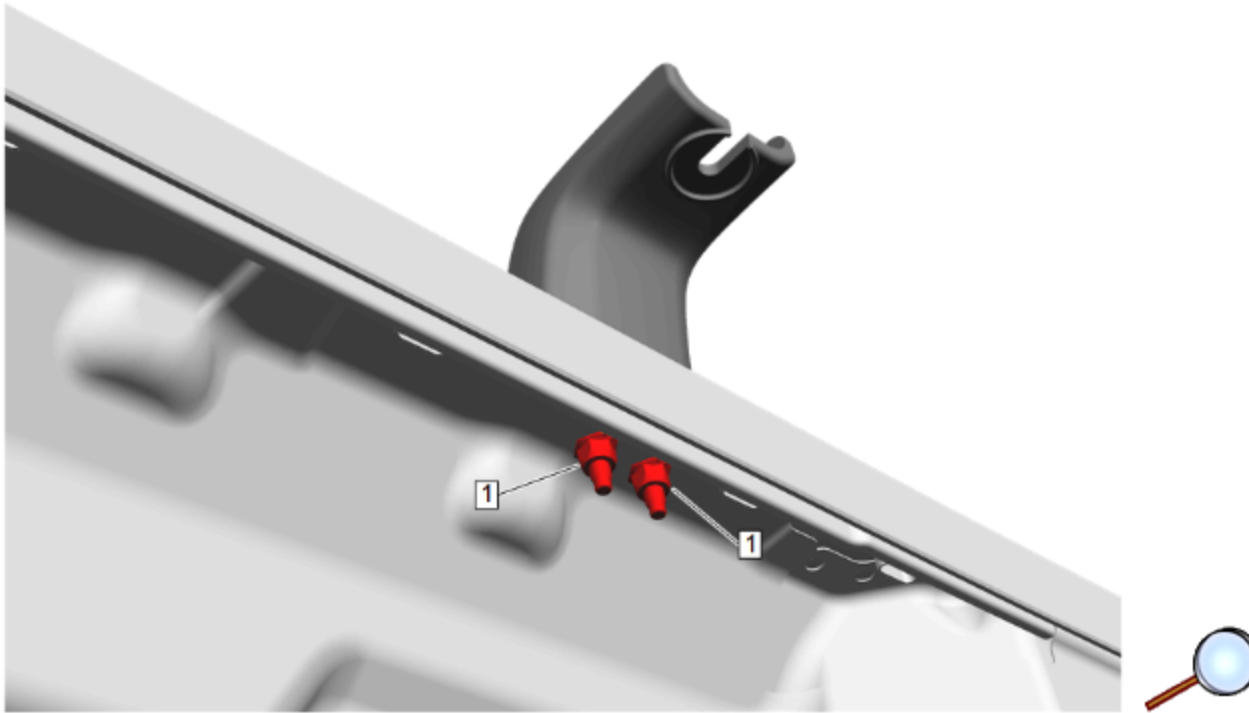
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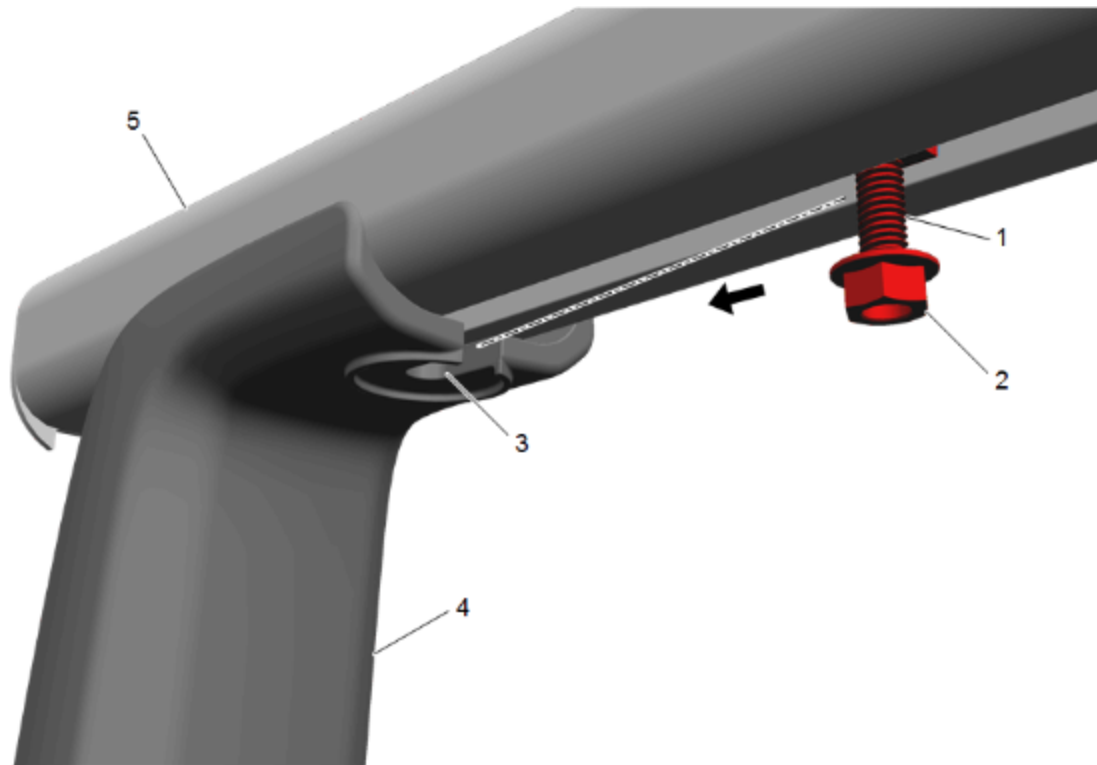
1. Prepare the tiered storage cross bars (1) (P/N 84065979) for assembly to the stanchions by removing and setting aside the anchor plate assembly (2) and protective rubber strip (3). Save the anchor plate (2) and rubber strip (3) for installation of the multifunctional, tiered storage to the pick-up box tie downs at a later date.



2. Install the M8 nut (2) to the M8 square head bolt (3). With the cross bar end caps (1) pointed down, slide two of the square head bolts (3) into the lower T-slot channel on each end of the cross bar.



3. Tighten the stanchion Torx bolts/nuts (1) to 22 N.m (16 lb ft).



4. Install the tiered storage cross bar (5) to the stanchion (4) and slide M8 square head bolt (1) into the slot (3) of the stanchion.
5. Tighten the M8 nut (2) to 22 N.m (16 lb ft).
6. Repeat previous steps for remaining stanchions.