

Load Floor Panel Rear Cross Bar Package Installation (Instruction ID: 84983922)

Installation Instructions Part Number

84983922

Kit Contents

Description	Quantity
Carbon Fiber Cross Brace	1
Fasteners	4
Washers	6
Instruction Sheet	1

Tools Required

Socket Wrench

M8 12-Point Drive

Torx T40 Drive

Torque Wrench

Socket Extension (optional)

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This publication provides general information on components and procedures that may be useful when installing pedal covers. Please read the entire publication before starting work. Observe all safety precautions and warnings in the service manuals when installing the pedal covers on your vehicle. Wear eye protection and appropriate protective clothing. Some procedures require special equipment or skills. If you do not have the appropriate training, expertise and tools to perform any part of the installation safely, this work should be done by a professional.

Please read this entire publication before starting work. Also, please verify that all of the components listed in the Package Contents section below were shipped in the kit. It is not the intent of these specifications to replace the comprehensive and detailed service practices explained in the GM service manuals. For detailed installation instructions please look to the service manual for your specific vehicle.

GM service manuals are available from: Helm Incorporated PO Box 07130 Detroit, MI 48207

For information about warranty coverage, please contact your local dealer.

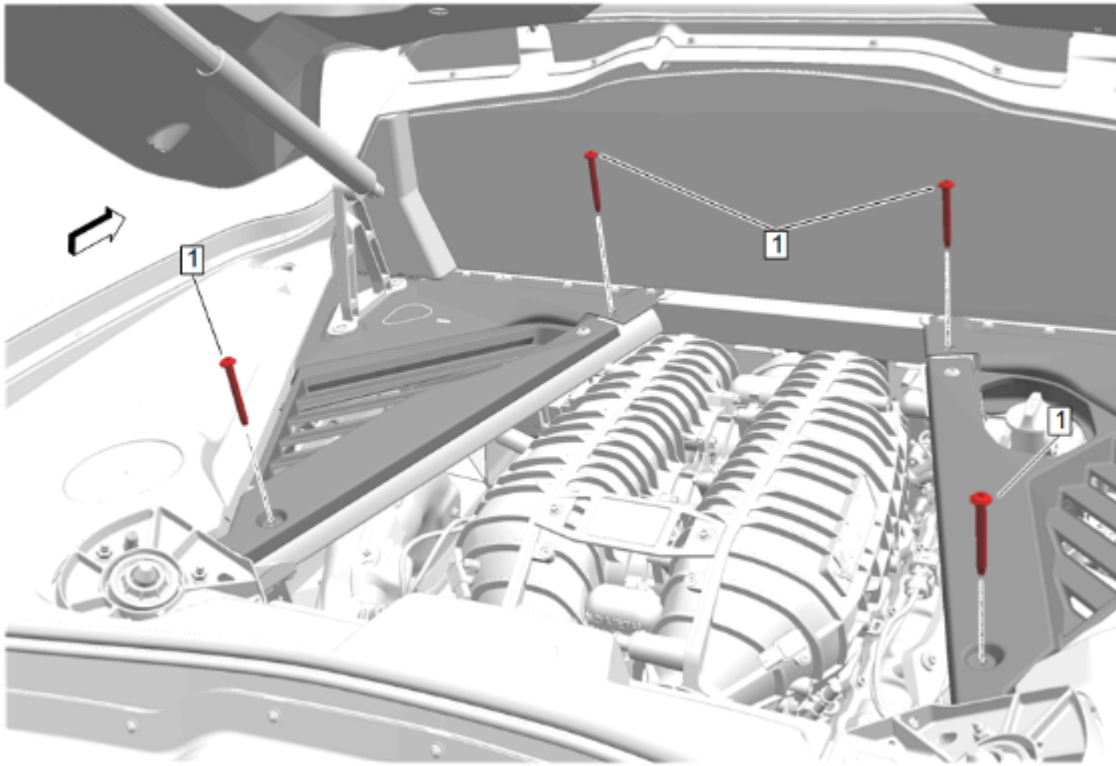
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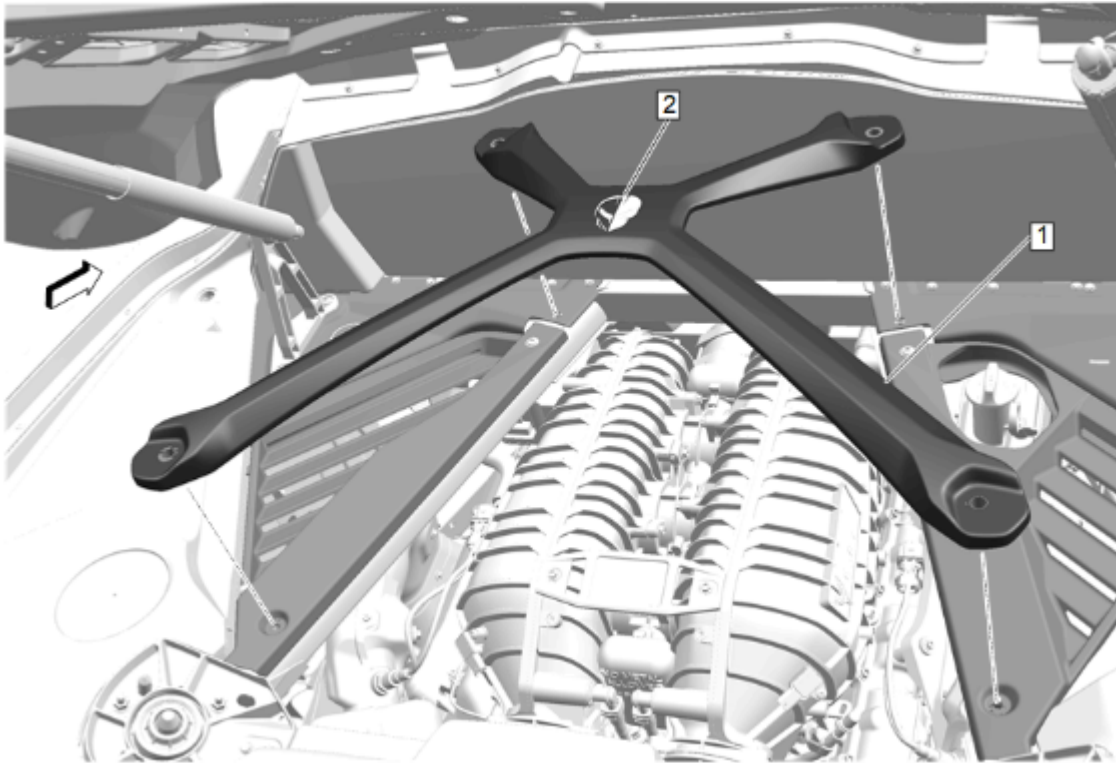
Procedure

With Cross Bar Side Shields

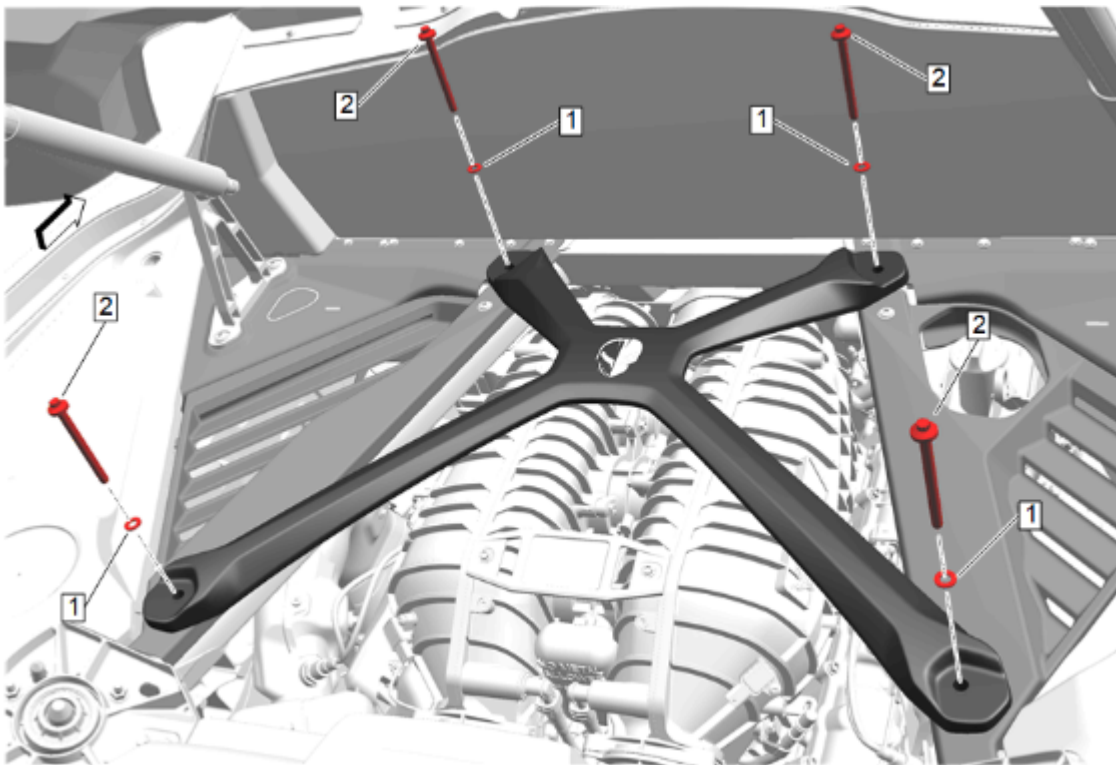
1. Open the engine compartment hood.



2. Remove the four bolts (1) from the cross bar shield panels using the Torx T40 Drive.

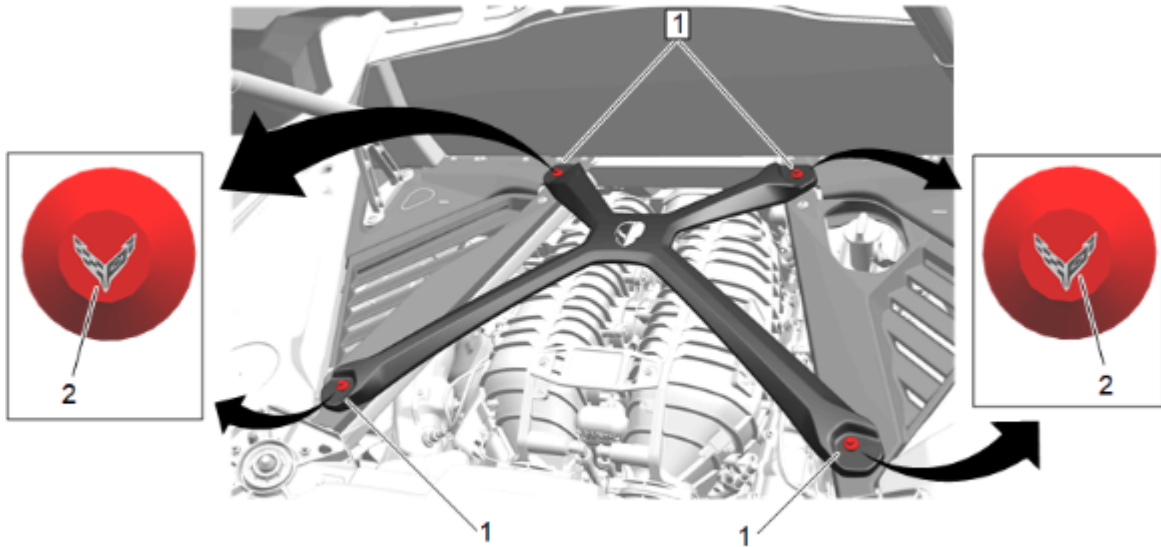


3. Place carbon fiber cross brace (1) over the engine bay and align corners with the four hole locations. Ensure correct orientation of Jake Skull Logo (2) within the engine bay.



Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

4. Place washer (1) over each hole in cross brace and then install the four bolts (2) included in kit.



Caution: DO NOT ATTEMPT TO ALIGN CROSS FLAG LOGOS (2) ON FASTENER HEADS!!!
UNDER-TIGHTENING OR OVER-TIGHTENING MAY CAUSE FAILURE.

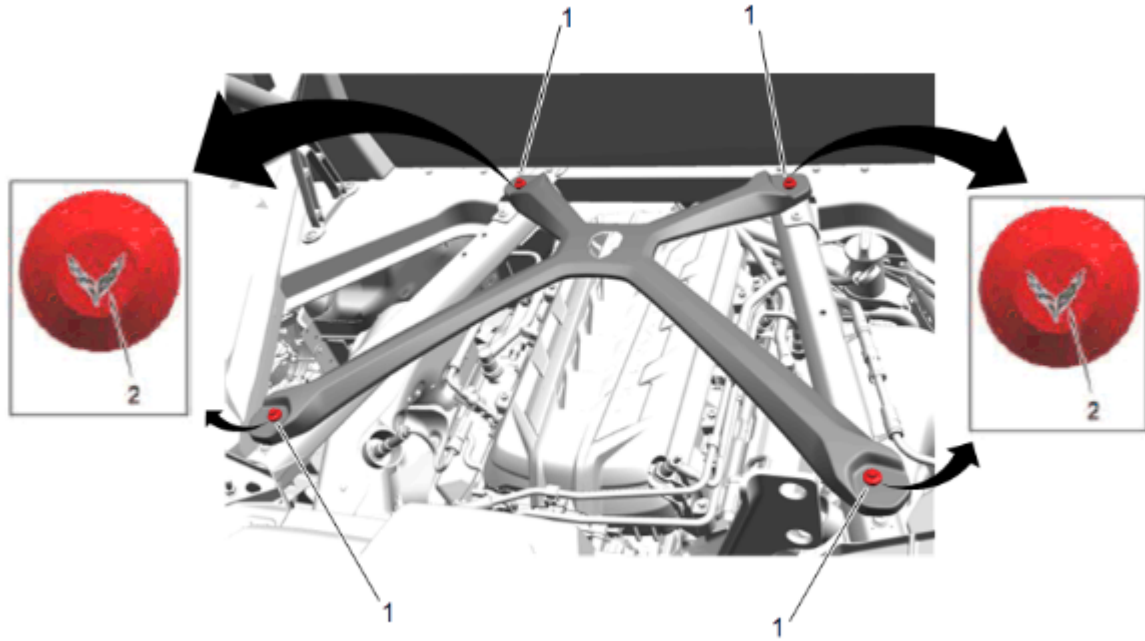
5. Tighten the cross brace bolts (1) to 22 N.m (16 lb ft).
6. Installation complete.
7. Close engine compartment hood.

Without Cross Bar Side Shields

1. Open the engine compartment hood.

fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

3. Use one washer (2) at two locations in between cross bar (1) and carbon fiber cross brace (5).
4. Place carbon fiber cross brace (5) over the engine bay and align corners with the four hole locations. Ensure correct orientation of Jake Skull Logo within the engine bay.
5. Place washer (3) over each hole in cross brace and then install the four bolts (4) included in kit.



Caution: DO NOT ATTEMPT TO ALIGN CROSS FLAG LOGOS (2) ON FASTENER HEADS!!!
UNDER-TIGHTENING OR OVER-TIGHTENING MAY CAUSE FAILURE.

6. Tighten the cross brace bolts (1) to 22 N.m (16 lb ft).
7. Installation complete.
8. Close engine compartment hood.